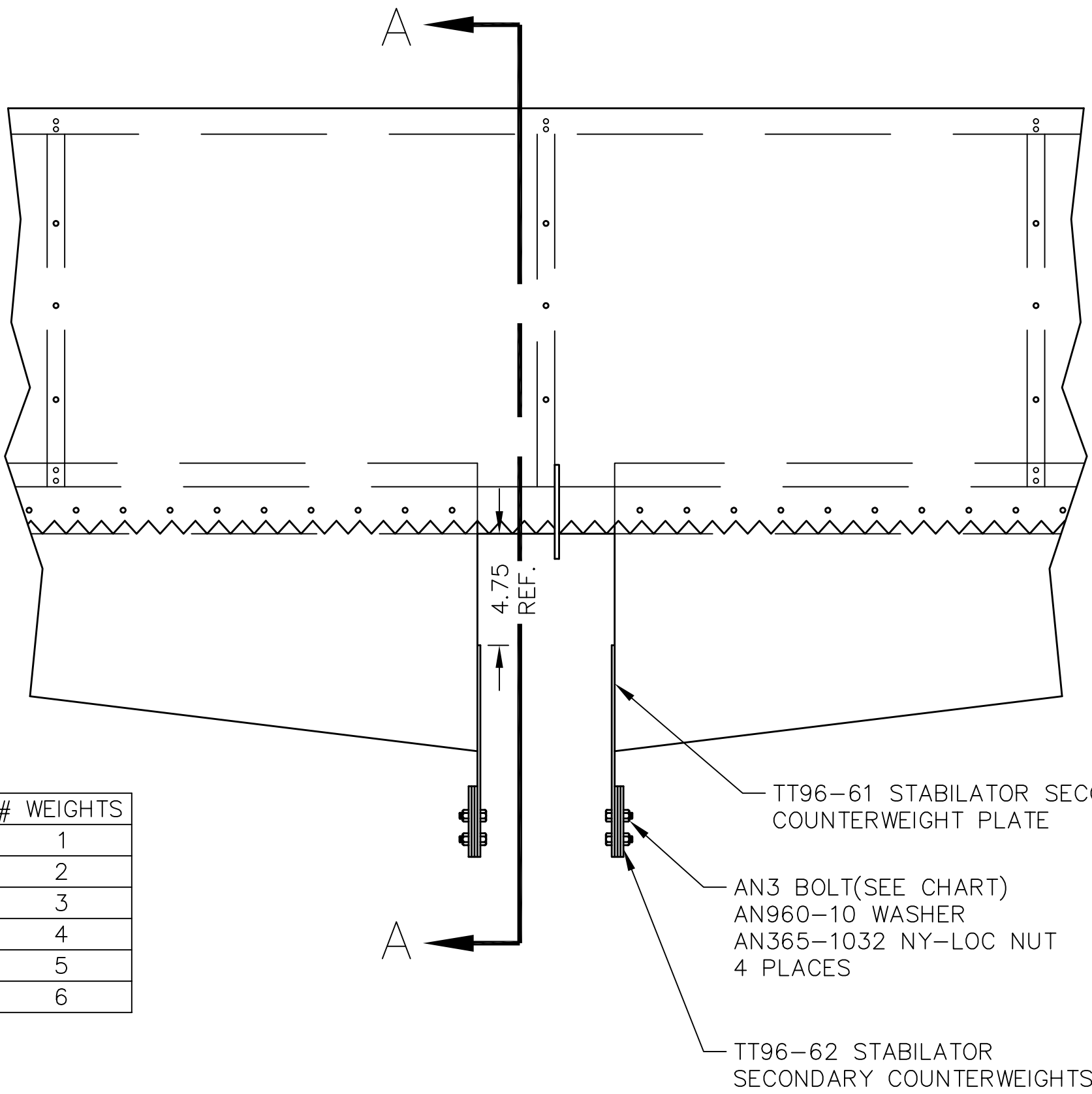


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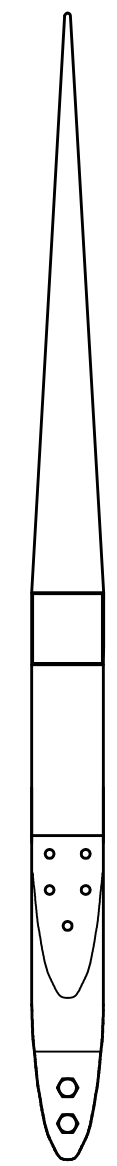
BOLT SIZE	# WEIGHTS
AN3-5A	1
AN3-6A	2
AN3-7A	3
AN3-10A	4
AN3-11A	5
AN3-12A	6



COUNTERWEIGHT PLATE SHOULD BE BONDED IN PLACE WITH CIBA GEIGY 5776 URLANE ADHESIVE AND RIVETED WITH SD44BS RIVETS

SECTION A-A

REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
1095	B	BONDING UPDATED	K.B.	3/97



- TT96-61 STABILATOR SECONDARY COUNTERWEIGHT PLATE
- AN3 BOLT(SEE CHART)  
AN960-10 WASHER  
AN365-1032 NY-LOC NUT  
4 PLACES
- TT96-62 STABILATOR SECONDARY COUNTERWEIGHTS


**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DRAWN K. BOHRER		DATE 9/26/96	DETAIL NAME STABILATOR SECONDARY COUNTERWEIGHT INSTALLATION	
CHECKED	DATE	SCALE N/A	PART NO.	
APPROVED	DATE	ASSEMBLY NAME ALL TORNADO AIRCRAFT		DRAWING NO.
		DRAWING NO. <i>B 96-INS-0748-D</i>		