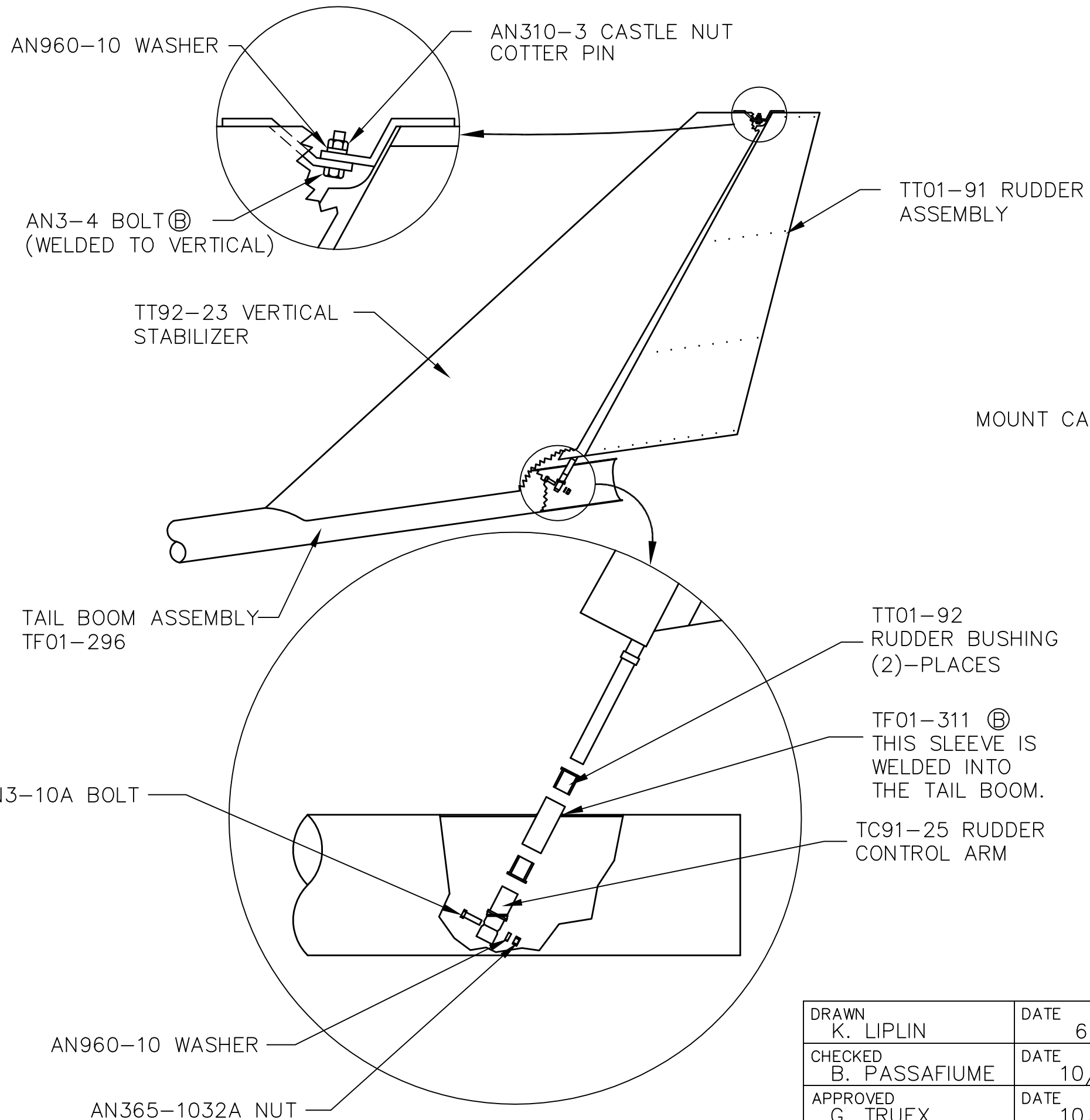
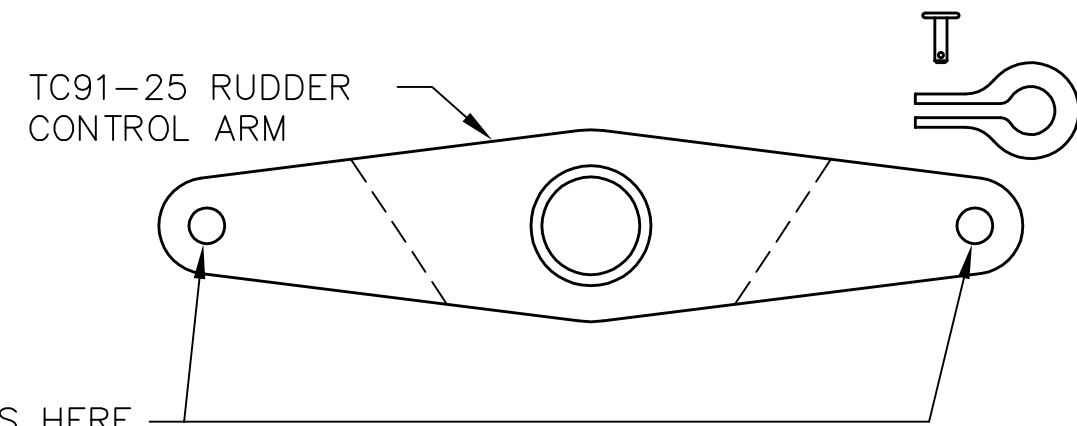


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	KL	6/01
2019	B	ADDED PART NO. TF01-311	KL	10/01



NOTES:

- ROUTE CABLES FROM RUDDER PEDALS THRU TAIL BOOM. FOR CABLE ROUTING SEE THE FOLLOWING DRAWINGS: B92-INS-0190 FOR SINGLE PLACE AIRCRAFT. B92-INS-0236 FOR TWO PLACE AIRCRAFT.
- ATTACH CABLES TO RUDDER CONTROL ARM USING CLEVIS AND PIN METHOD.
- INSERT RUDDER CONTROL ARM INTO TAIL BOOM AND HOLD IN POSITION.
- SLIDE RUDDER SHAFT THRU ONE RUDDER BUSHING, THRU THE WELDED ALUMINUM SLEEVE, THRU TO THE OTHER RUDDER BUSHING, AND THRU TO THE RUDDER CONTROL ARM.
- BOLT RUDDER CONTROL ARM TO THE RUDDER USING THE PREDRILLED HOLES. BOLT WITH AN3-10A BOLT, AN365-1032A NUT, AND AN960-10 WASHER.


TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME		RUDDER INSTALLATION	
SCALE	N/A	PART NO.	
ASSEMBLY NAME		TORNADO S	
PART NO.		DRAWING NO.	
DRAWING NO.		B 01-INS-1241-B	

DRAWN	K. LIPLIN	DATE	6/12/01
CHECKED	B. PASSAFIUME	DATE	10/22/01
APPROVED	G. TRUEX	DATE	10/22/01