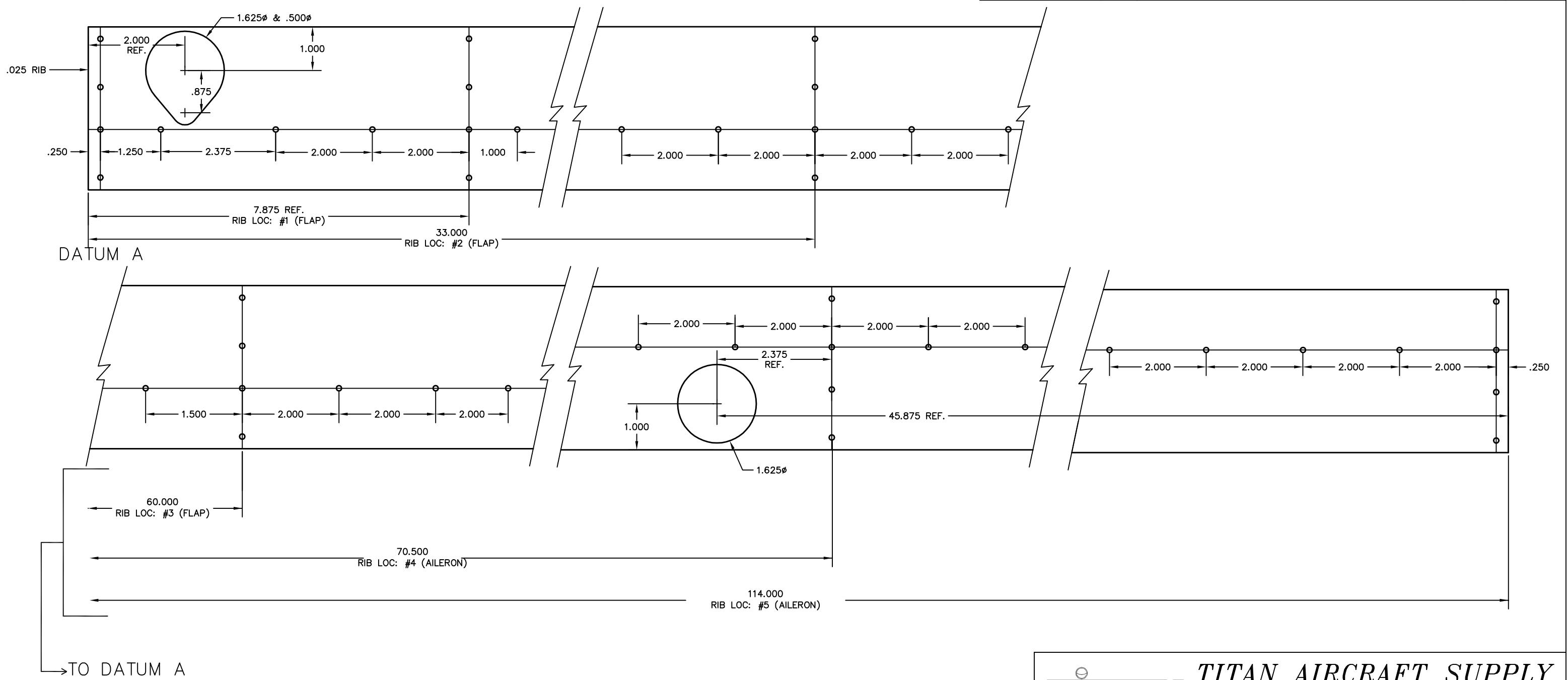


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	KL	1/01
1882	B	MOVED #4 RIB LOCATION	KL	3/01



NOTE:
 - RIGHT AFT SPAR SHOWN REPEAT FOR LEFT AFT SPAR.
 - FLAP DOUBLERS ARE ON THE BOTTOM SIDE. AILERON DOUBLERS ARE ON THE TOP SIDE.
 #1 TO #5 REFERS TO THE NUMBER OF HINGE DOUBLERS.

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME	AFT. SPAR HINGE DOUBLER LAYOUT		
SCALE	HALF	PART NO.	
ASSEMBLY NAME	23 1/2 FOOT WING ASSEMBLY		
PART NO.		DRAWING NO.	
DRAWING NO.	B 01-INS-1155-B		

DRAWN K. LIPLIN	DATE 1/29/01
CHECKED R. INGLE	DATE 3/15/01
APPROVED J. WILLIAMS	DATE 3/15/01