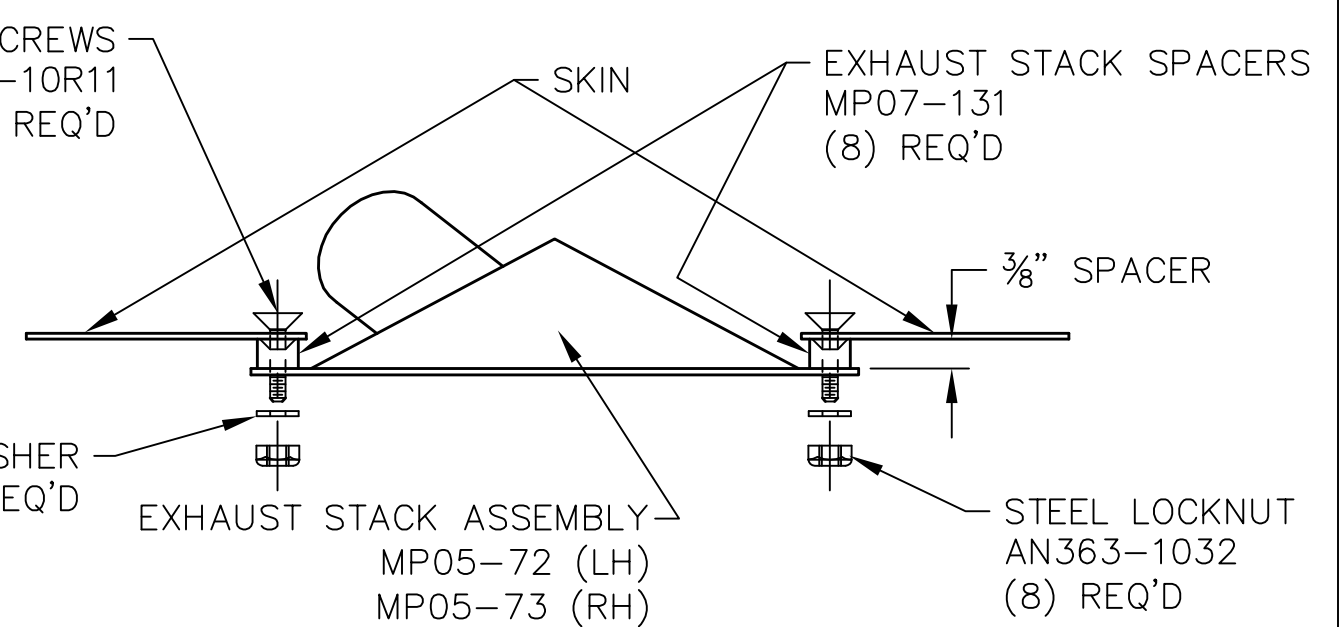
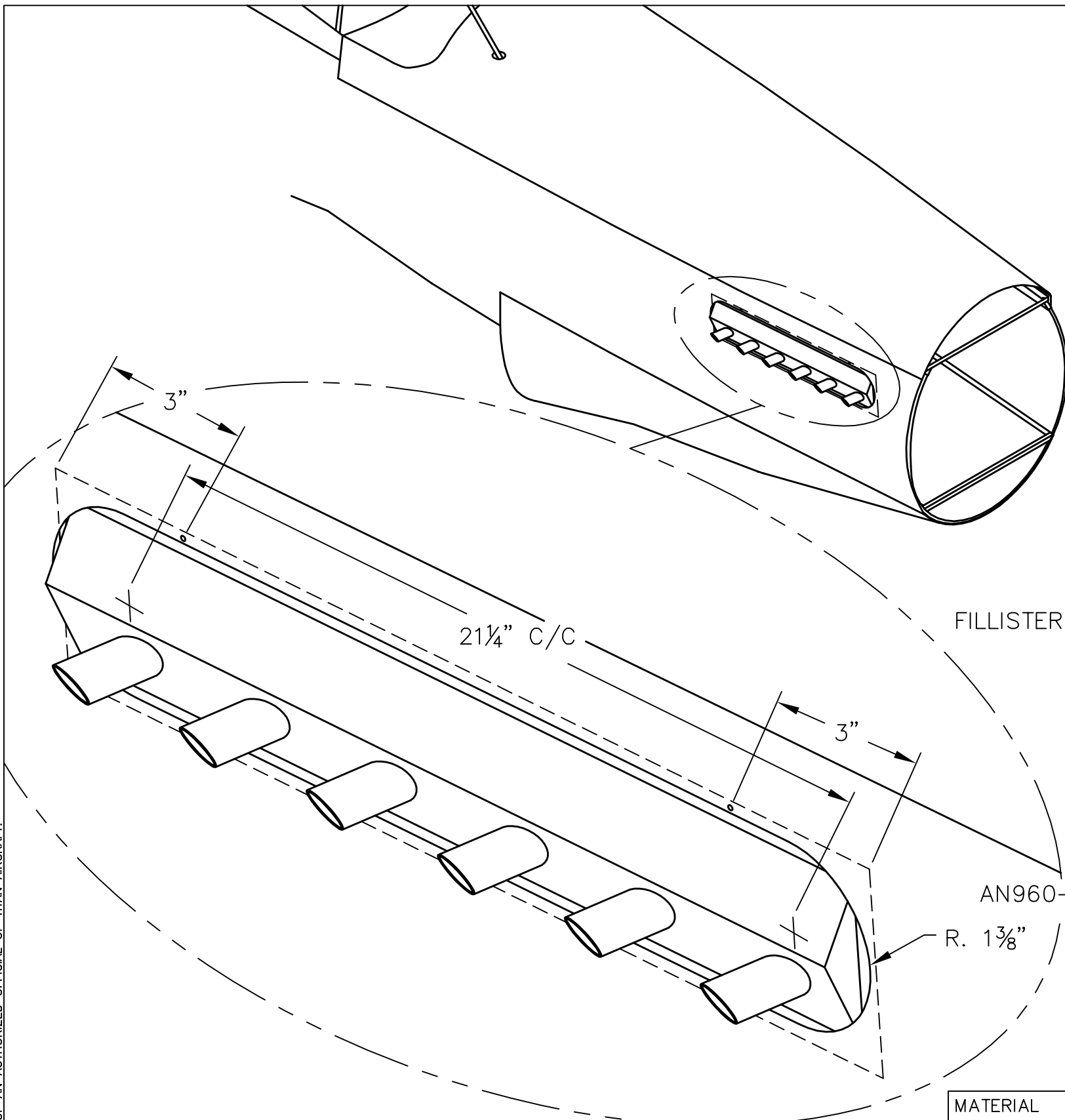


| REVISIONS | | | | |
|-----------|------|------------------|----|------|
| E.C. NO. | REV. | DESCRIPTION | BY | DATE |
| | A | DRAWING RELEASED | SH | 8/05 |
| | | | | |
| | | | | |

NOTE:


- POSITION THE EXHAUST STACK SO THAT THEY WILL MATCH WITH THE EXIT TUBES. (LH SIDE OF PLANE ONLY)
- MARK OFF WHERE THE EXHAUST STACK SHOULD BE MOUNTED.
- MAKE SURE THAT AT LEAST 1/4" OF THE SKIN IS OVERLAPPING THE FLANGE OF THE EXHAUST STACK, SO THAT THE STACK CAN BE FASTENED TO THE SKIN. (BE SURE TO DIMPLE SKINS BEFORE ATTACHING EXHAUST STACK.)
- DRILL (2) 3/16" HOLES IN THE TOP & THE BOTTOM OF EXHAUST STACK 3" IN FROM THE ENDS FOR MOUNTING TO SKIN.
- USE EXHAUST STACK SPACERS (MP07-131) BETWEEN THE EXHAUST STACK FLANGE & THE SKIN.



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UNLESS OTHERWISE SPECIFIED:
 - ALL DIMENSIONS ARE IN INCHES.
 - APPLY STANDARD TOLERANCES:
 0.00 = ±.030
 0.000 = ±.010
 ANGULAR ±1°
 - BREAK ALL SHARP CORNERS

| | | | |
|----------|--------------|----------|---------|
| MATERIAL | | AS NOTED | |
| DRAWN | S. HENDERSON | DATE | 8/8/05 |
| CHECKED | RI | DATE | 4/11/07 |
| APPROVED | JW | DATE | 4/27/07 |



TITAN AIRCRAFT

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

| | | | |
|---------------|-----|---------------------------------------|--|
| DETAIL NAME | | EXHAUST STACK INSTRUCTIONAL (CAM 125) | |
| SCALE | N/A | PART NO. | |
| ASSEMBLY NAME | | | |
| PART NO. | | DRAWING NO. | |
| DRAWING NO. | | B T51-05-INS-1209-A | |