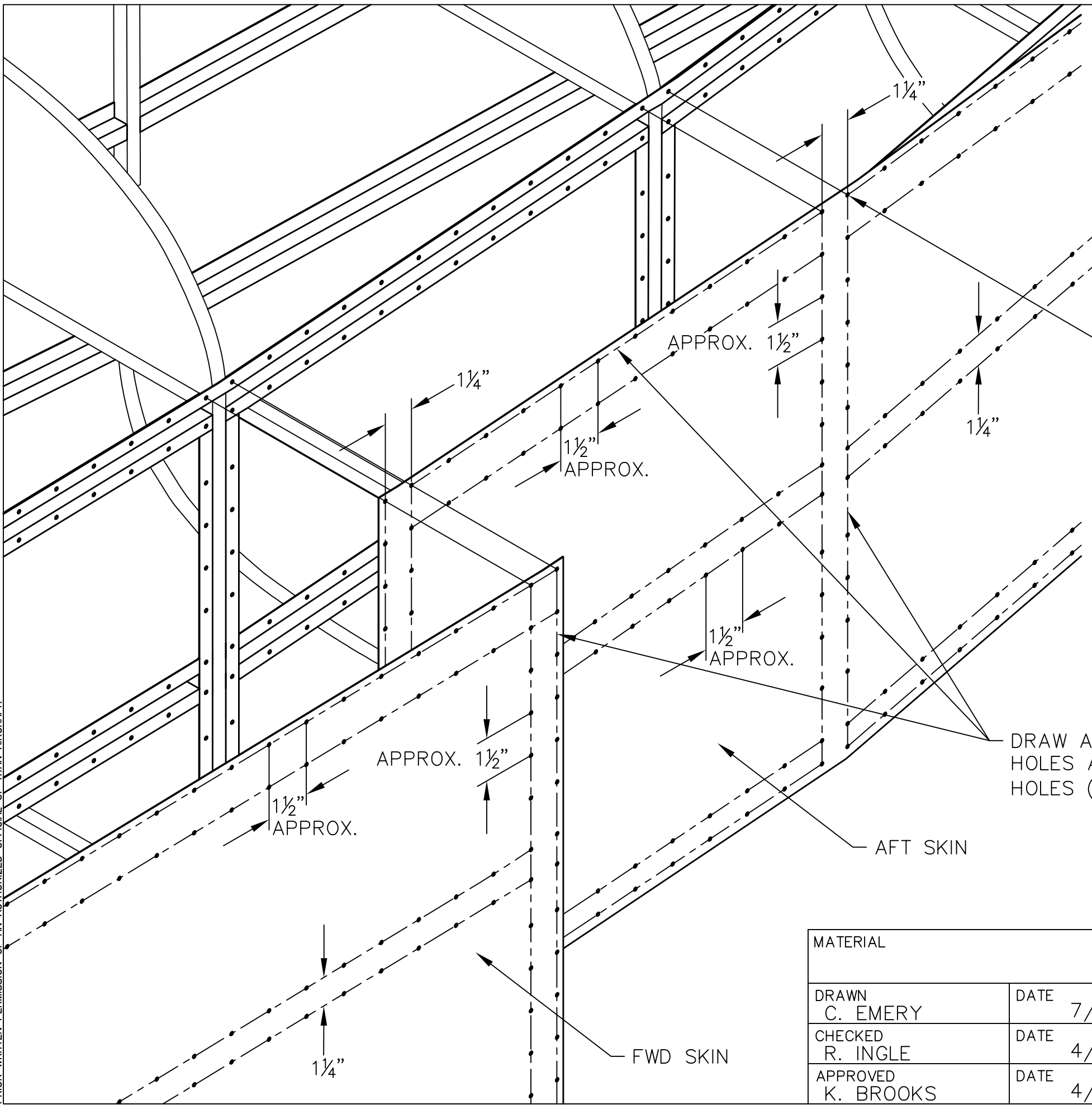


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	7/05
1049	B	CHANGED DIMENSIONS	BH	3/10

MATCH DRILL HOLES FROM HATSECTIONS INTO SKINS USING A STRAP DUPLICATOR.

DRAW A LINE BETWEEN MATCH DRILLED HOLES AND EVENLY MARK OUT RIVET HOLES (APPROX. 1 1/2" O.C.)

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

MATERIAL		DETAIL NAME SKIN ATTACHMENT INSTRUCTIONAL	
DRAWN C. EMERY	DATE 7/5/05	SCALE 1/4"=1"	PART NO.
CHECKED R. INGLE	DATE 4/6/10	ASSEMBLY NAME	
APPROVED K. BROOKS	DATE 4/6/10	PART NO.	DRAWING NO. F14
		DRAWING NO. B T51-05-INS-1175-B	