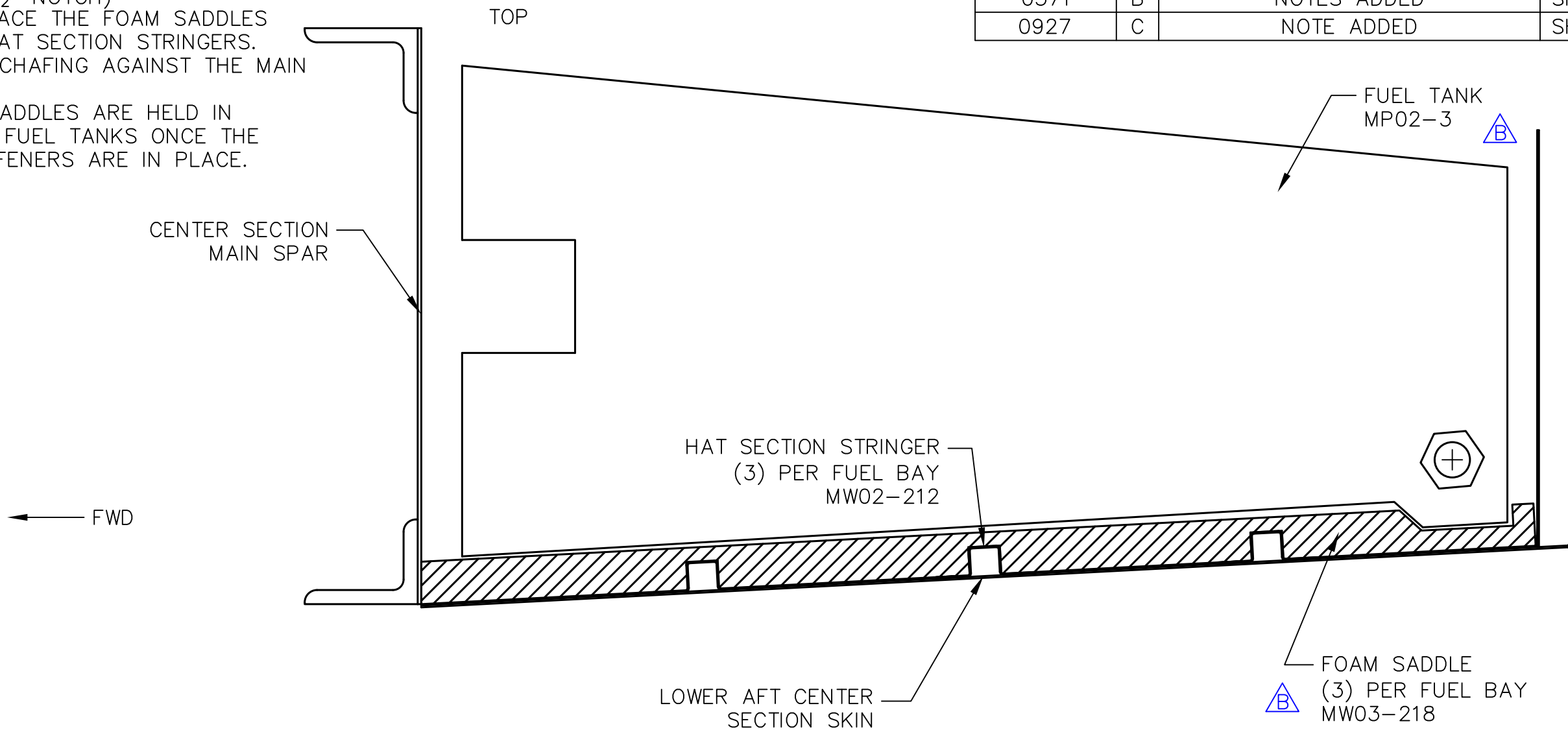


**NOTES:**

- MEASURE & MARK THE HAT SECTION LOCATIONS ON THE FOAM SADDLES, CUT TO FIT. (1/2" X 1/2" NOTCH)
- EQUALLY SPACE THE FOAM SADDLES ACROSS THE HAT SECTION STRINGERS.
- CHECK FOR CHAFING AGAINST THE MAIN SPAR.
- THE FOAM SADDLES ARE HELD IN PLACE BY THE FUEL TANKS ONCE THE WINGWALK STIFFENERS ARE IN PLACE.

REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	KL	2/03
0371	B	NOTES ADDED	SH	11/06
0927	C	NOTE ADDED	SH	4/09



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**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME FUEL TANK BAY LOWER FOAM INSTALLATION

DRAWN K. LIPLIN	DATE 2/11/03	SCALE 1/2"=1"	PART NO.
CHECKED J.W.	DATE 10/15/18	ASSEMBLY NAME	
APPROVED	DATE	PART NO.	DRAWING NO. CS2
		DRAWING NO. <b>B T51-03-INS-0610-C</b>	