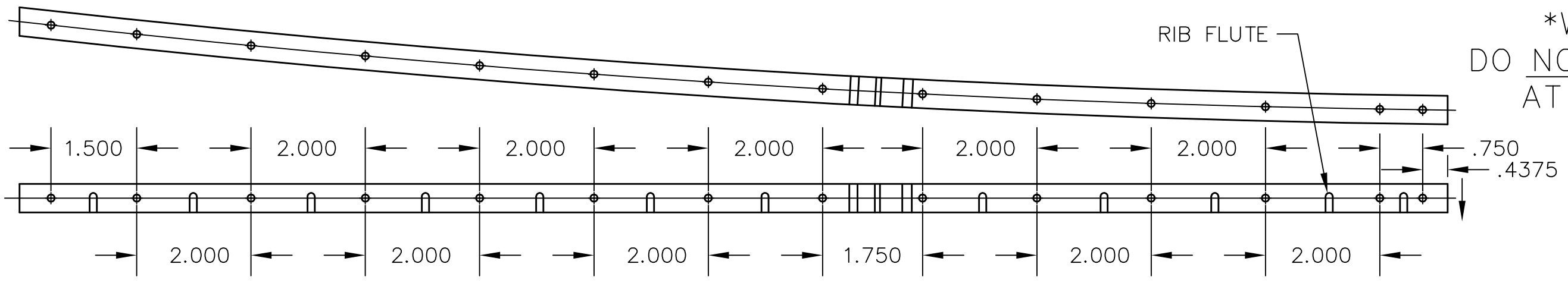
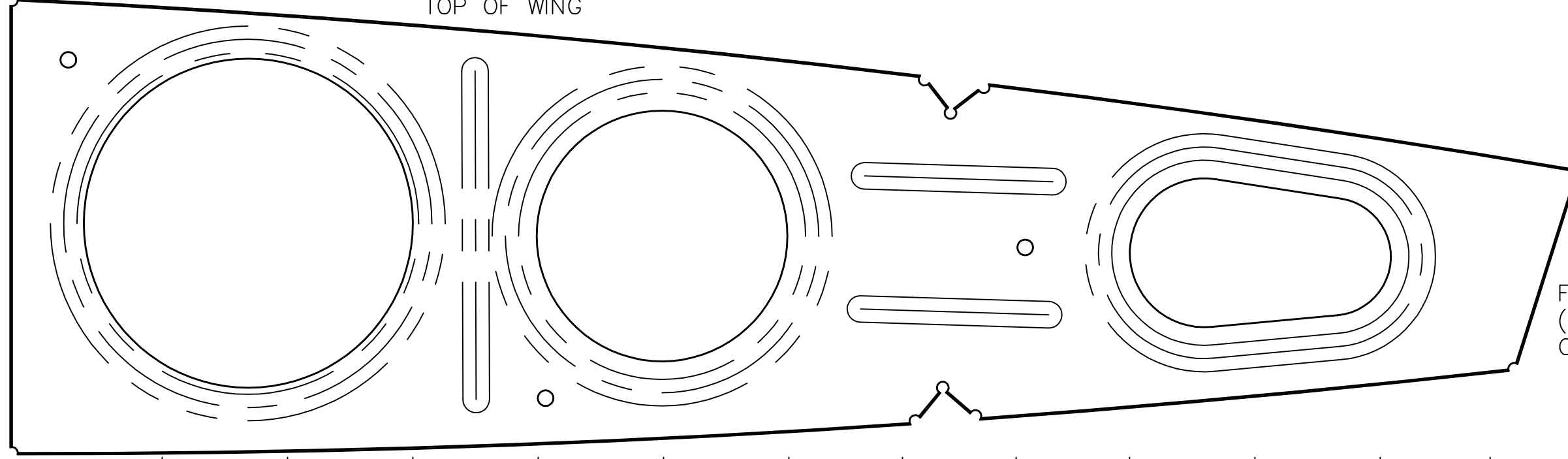


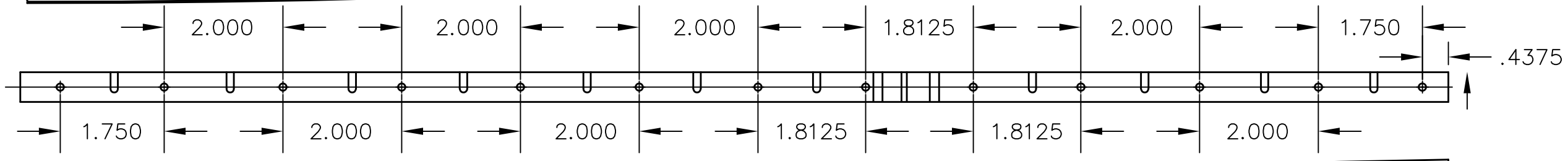
WARNING
DO NOT DRILL RIBS
AT THIS TIME



TOP OF WING



TRAILING
EDGE
FLANGES FACE UP
(OR IN THE DIRECTION
OF THE ARROW)



AFTER FLUTING

BEFORE FLUTING

- NOTES:
- MARK ALL RIVET HOLES ON TOP AND BOTTOM OF RIB.
 - BEGIN FLUTING STARTING AT FRONT OF RIB AND WORKING BACK. SMALL FLUTES SHOULD BE MADE TO GRADUALLY BRING THE RIB SQUARE TO THE SPAR.
 - DO NOT FLUTE OVER ANY RIVET POSITIONS.
 - MARK RIB CENTER LINES WHEN RIBS ARE FLUTED AND STRAIGHT.

TITAN AIRCRAFT SUPPLY
1419 STATE ROUTE 45 SOUTH
AUSTINBURG, OHIO 44010

DETAIL NAME		.016 WING RIB PREPERATION	
SCALE	FULL	PART NO.	TW92-11
ASSEMBLY NAME		SINGLE AND TWO PLACE WINGS	
PART NO.		DRAWING NO.	
DRAWING NO.		B 96-INS-0779-B	

DRAWN K. BOHRER	DATE 11/11/96
CHECKED R. INGLE	DATE 2/28/01
APPROVED J. WILLIAMS	DATE 2/28/01

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