

TC92-98 FLAP TORQUE
TUBE AND TC97-302
FLAP TORQUE TUBE
INNER DOUBLER

1/8" THICK NYLON BUSHING
TC92-99

AN365-428
NYLON LOCK NUT

LOCTITE
2 PLACES

****JAM NUTS WILL****
UNTHREAD IF NOT
FASTENED SECURELY

ELECTRIC FLAP MOTOR MUST BE
FULLY RETRACTED WHEN INSTALLED.
FLAPS MUST BE IN NEUTRAL POSITION
FOR INSTALLATION.

CENTER SECTION RIB
TW92-23

1/4-28 JAM NUT
SUPPLIED W/ MOTOR

AN4-13A BOLT
AN960-416 WASHER(2)
AN365-428A NUT

VIEW FROM
TOP OF WING

.625

1.687

D-CELL/RIB
CENTERLINE

MOUNT SQUARE WITH
CENTER FLAP DRIVER

REVISIONS

E.C. NO.	REV.	DESCRIPTION	BY	DATE
1078	B	TORQUE TUBE IS NOW DOUBLED	KB	2/97
1540	C	ADDED DIM. AND PART NO.	KL	11/00
1817	D	WAS 1.625, IS NOW 1.687	KL	2/01

RIGHT & LEFT
FLAP DRIVER

TOP OF WING

BOTTOM
OF WING

7.750±.125
CLOSED CENTER
DRIVER

8.500

D-CELL

NOTES:

- ALL DIMENSIONS IN INCHES
- ALL TOLERANCES ±.030



TITAN AIRCRAFT SUPPLY
1419 STATE ROUTE 45 SOUTH
AUSTINBURG, OHIO 44010

DETAIL NAME

DRAWN K. BOHRER	DATE 9/22/95
CHECKED R. INGLE	DATE 3/1/01
APPROVED J. WILLIAMS	DATE 3/1/01

SCALE 1/2 = 1	PART NO.
ASSEMBLY NAME ELECTRIC FLAP MOTOR MOUNTING	
PART NO.	DRAWING NO.
DRAWING NO. B 95-INS-0593-D	