



ASSEMBLY PROCEDURES:

- DRILL .375 DIA HOLE THRU NYLON AS SHOWN.
- MOUNT NYLON TO STEEL BRACKET AS SHOWN. RIVET WITH SD45BS RIVETS.
- TAP TRIM TORQUE TUBE 5/16 - 24 NF.
- SLIDE BRACKET ASSEMBLY ONTO THE TRIM TORQUE TUBE.
- ASSEMBLE THE TRIM WHEEL TO THE TRIM TORQUE TUBE.
- POSITION TRIM WHEEL FOR SMOOTHEST OPERATION AND WITH ADEQUATE CLEARANCE FROM THE SEAT AND FRAME.
- POSITION AND MOUNT BRACKET ASSEMBLY TO SEAT FRAME SO THAT IT HOLDS THE TRIMWHEEL IN THE PROPER POSITION. DRILL WITH #30 DRILL (.1285 DIA) AND RIVET WITH SD42BS RIVETS.
- LOCTITE BOLT ON FINAL ASSEMBLY.

**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME TRIMWHEEL MOUNTING INSTRUCTIONS

DRAWN J. PRESTON	DATE 4/27/92
CHECKED R. INGLE	DATE 3/24/01
APPROVED J. WILLIAMS	DATE 3/24/01

SCALE N/A	PART NO. N/A
ASSEMBLY NAME SINGLESEAT FUSELAGE ASSEMBLY	
PART NO. N/A	DRAWING NO.
DRAWING NO. <b>B 92-INS-0186-B</b>	

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