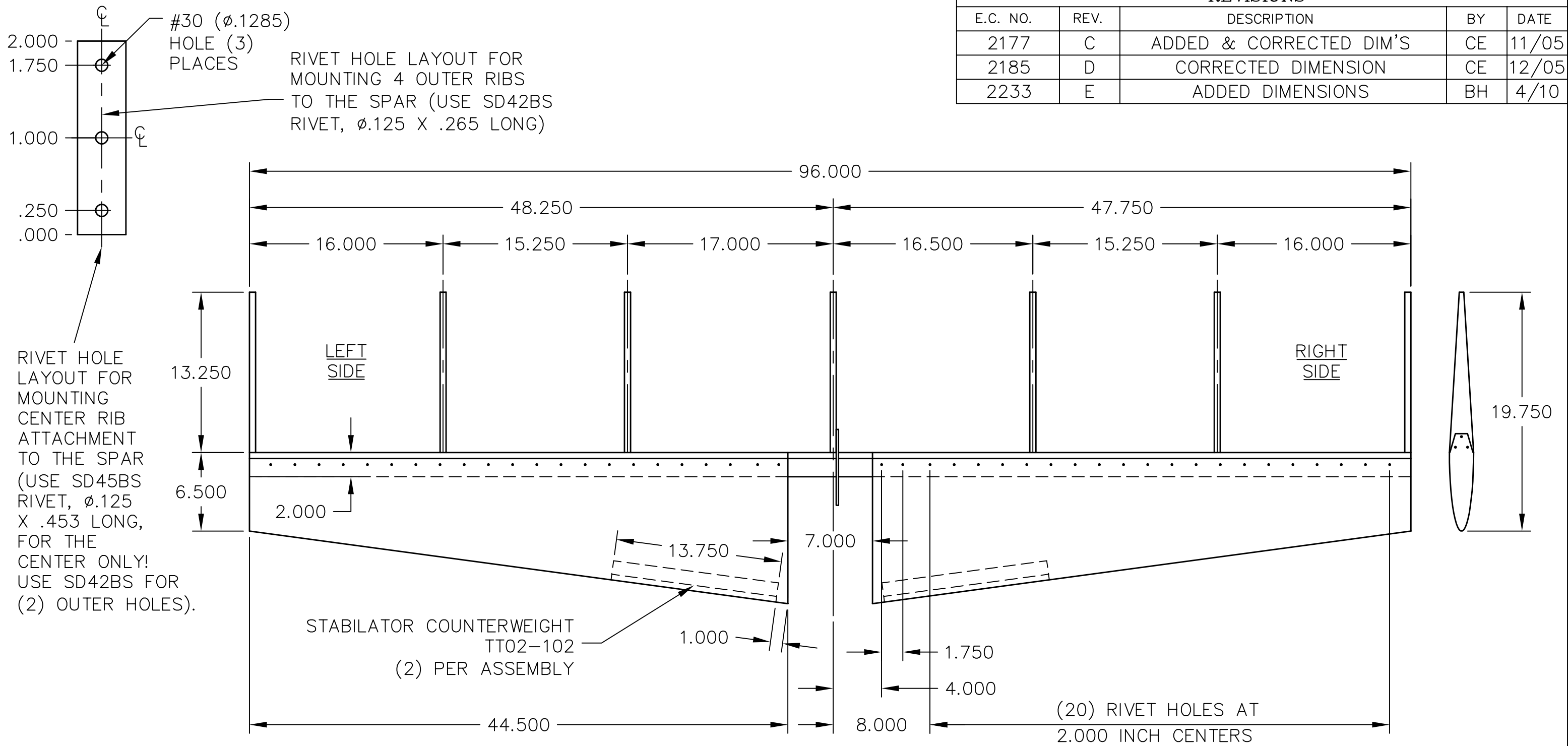


REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
2177	C	ADDED & CORRECTED DIM'S	CE	11/05
2185	D	CORRECTED DIMENSION	CE	12/05
2233	E	ADDED DIMENSIONS	BH	4/10



BOTTOM VIEW OF STABILATOR

- NOTES:
- ALL DIMENSIONS ARE IN INCHES.
 - THE DIMENSIONS FOR THE RIVET LINE ALONG THE LEFT SIDE OF THE SPAR ARE THE SAME AS THE RIGHT SIDE.
 - RIVET HOLE LAYOUT IS IDENTICAL ON THE TOP AND BOTTOM OF THE STABILATOR.
 - CENTER RIB CENTERLINE IS OFFSET TO THE RIGHT BY .250.
 - DRILL ALL RIVET HOLES #30 (φ.1285).
 - RIBS MUST REMAIN 90° TO THE SPAR.

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME		8' STABILATOR STRUCTURE	
DRAWN	DATE	SCALE	PART NO.
K. LIPLIN	6/12/01	1/8"=1"	
CHECKED	DATE	ASSEMBLY NAME	
R. INGLE	4/27/10	TORNADO S	
APPROVED	DATE	PART NO.	DRAWING NO.
K. BROOKS	4/27/10		
DRAWING NO.		B 01-INS-1238-E	

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