

REVISIONS

E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	BH	9/10

NOTES:

- SETTING THE AILERONS IN THEIR NEUTRAL POSITIONS WILL BE REQUIRED WHEN YOU ARE SETTING THE FLAPS, ATTACHING THE WING TIPS, AND ATTACHING THE WING ROOT FAIRINGS.
- ALIGN THE WING TIP TEMPLATE (MW03-248) WITH THE OUTER PROFILE OF THE #7 WING RIB AND TAPE IN PLACE.
- ALIGN THE AILERON WITH THE END OF THE WING TEMPLATE AND TAPE OR CLAMP IN PLACE.

AILERON
MC03-112/MC03-113 (LH SHOWN)

RIB #7

WING TIP
TEMPLATE
MW03-248

AILERON ALIGNED INCORRECT

WING TIP TEMPLATE

AILERON ALIGNED CORRECT

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME SETTING AILERONS IN NEUTRAL POSITION

DRAWN B. HARE	DATE 9/24/10
CHECKED K. BROOKS	DATE 9/27/10
APPROVED B. KOLENO	DATE 7/19/11

SCALE N/A	PART NO.
ASSEMBLY NAME	
PART NO.	DRAWING NO. S20
DRAWING NO. B T51-10-INS-1931-A	

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