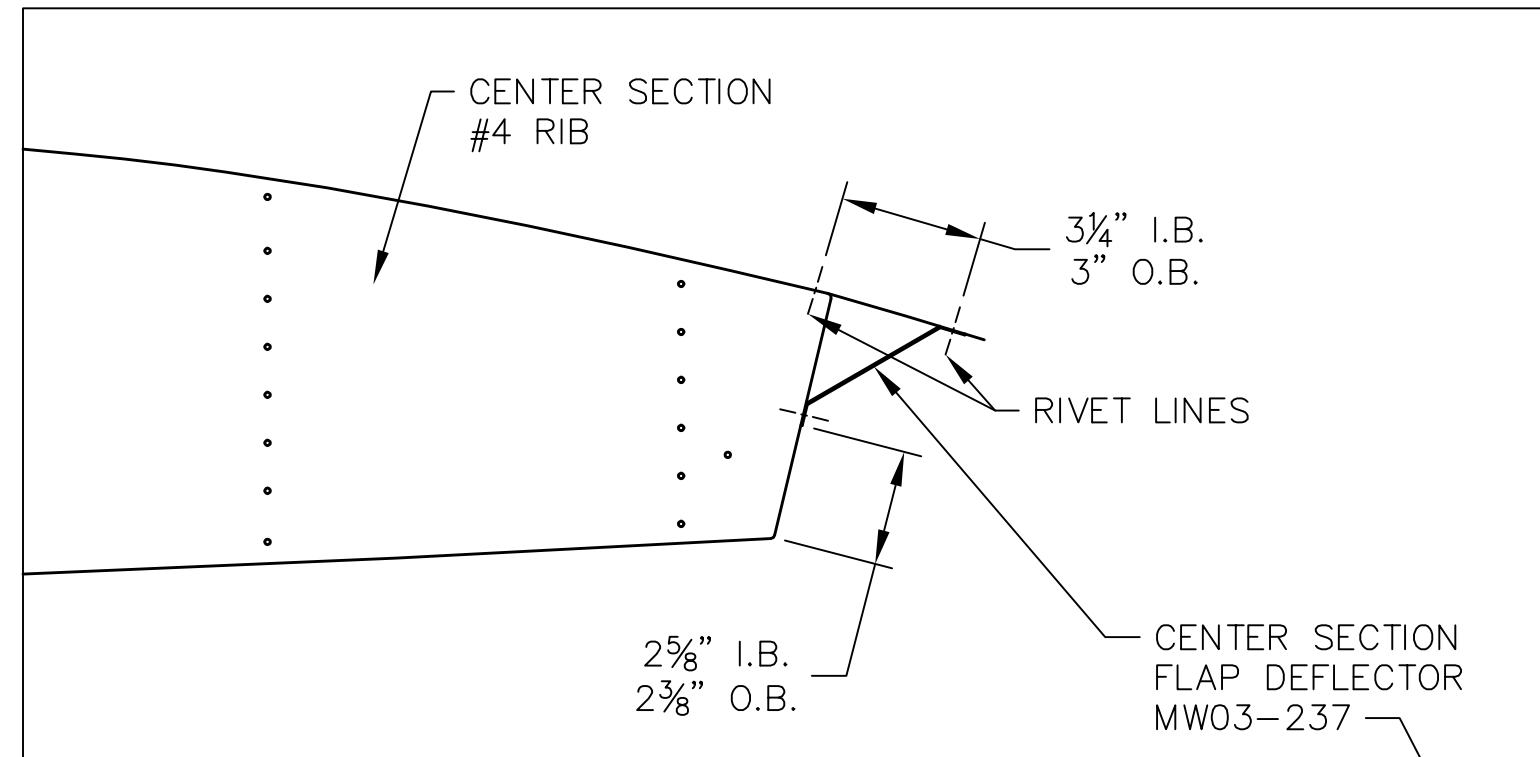
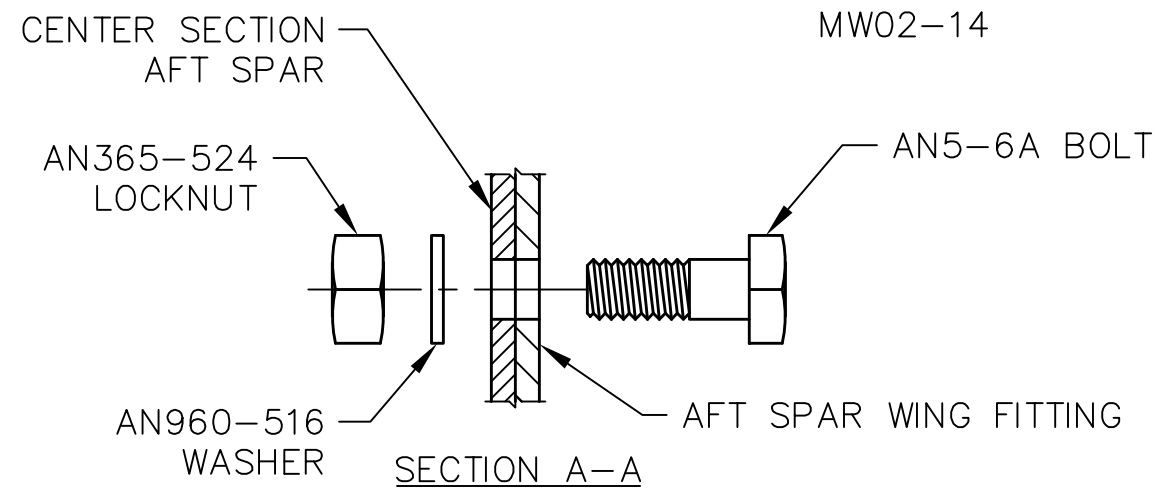
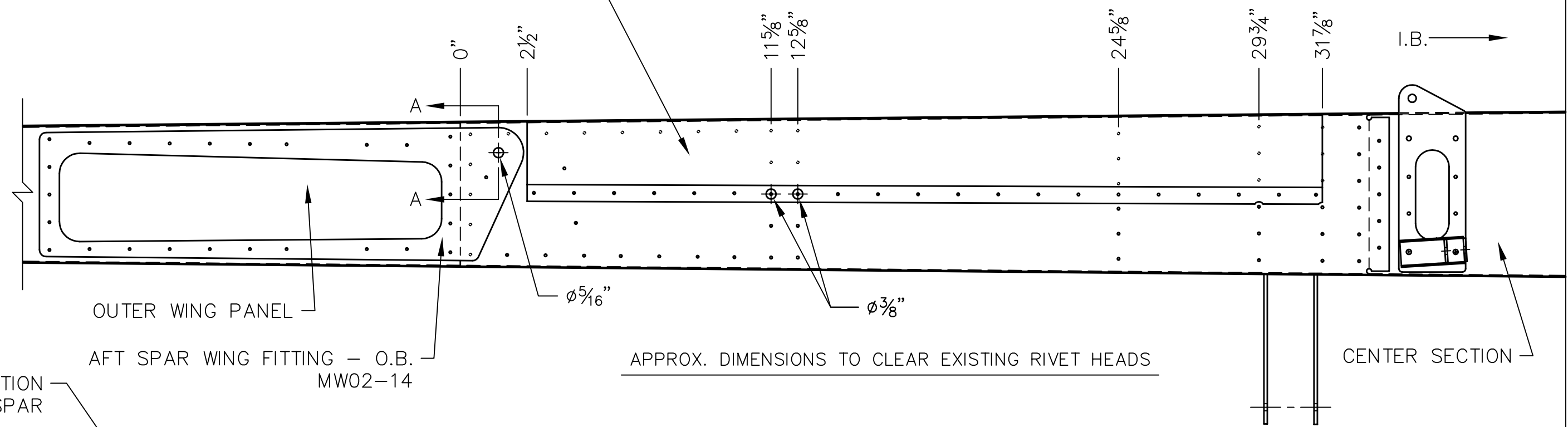


REVISIONS

E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	SH	3/09



NOTES:  
 - SEE DRAWING T51-09-INS-1849 FOR CENTER SECTION AND WING MATTING INSTRUCTIONS.  
 - MATCH DRILL THE  $\phi 5/16$ " HOLE FROM THE AFT SPAR WING FITTING (MW02-14) INTO THE CENTER SECTION AFT SPAR. SECURE THE FITTING WITH AN5-6A BOLT, AN960-516 WASHER AND AN365-524 LOCKNUT.  
 - USE A  $\phi 3/8$ " DRILL TO REMOVE MATERIAL FOR RIVET HEADS ON THE FLAP DEFLECTORS AS SHOWN AT  $11 5/8$ " AND  $12 5/8$ ".  
 - USE MS204263-3 SOLID RIVETS ON THE TOP FLANGE OF THE DEFLECTORS & SD42BS RIVETS ON THE BOTTOM FLANGE.  
 - REFER TO DRAWING T51-05-INS-1292 FOR WING DEFLECTOR INSTALLATION INSTRUCTIONS FOR OUTBOARD WING PANEL.



LH SIDE SHOWN  
(RH OPPOSITE)

**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DRAWN B. HARE		DATE 6/1/10	DETAIL NAME CENTER SECTION FLAP DEFLECTOR INSTALLATION	
CHECKED R. INGLE		DATE 6/1/10	SCALE 1/4"=1"	PART NO.
APPROVED K. BROOKS		DATE 6/2/10	ASSEMBLY NAME FOR A/C SERIAL # 152 & LATER	
			PART NO.	DRAWING NO. S17
			DRAWING NO. <b>B T51-10-INS-1891-A</b>	

THIS DOCUMENT PROPRIETARY TO TITAN AIRCRAFT, AND IS NOT TO BE USED, CIRCULATED, REPRODUCED, COPIED, OR DISCLOSED IN ANY MANNER WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF TITAN AIRCRAFT.