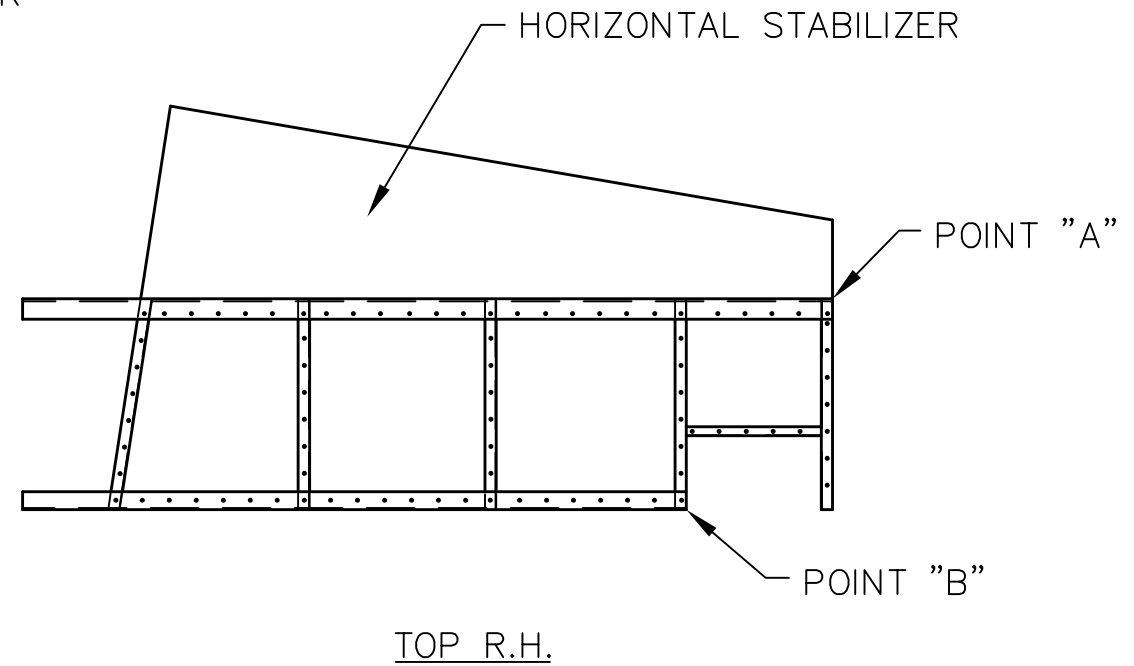
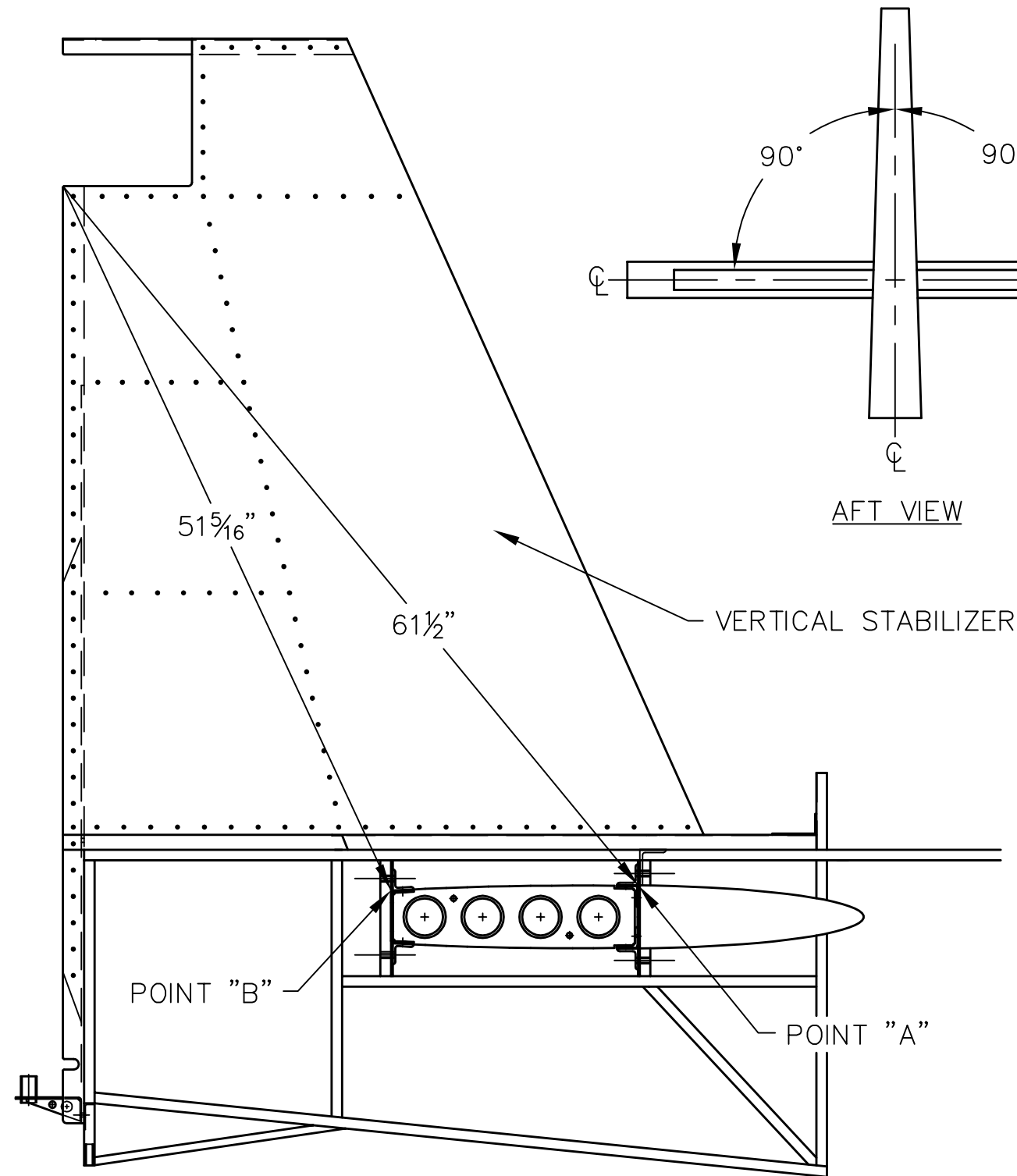


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	SH	1/09



**NOTES:**

- BE SURE THE VERTICAL STABILIZER IS INSTALLED PRIOR TO THE INSTALLATION OF THE HORIZONTALS.
- THE HORIZONTAL LEADING EDGE SPAR AND CARRYTHRU'S SHOULD BE INSTALLED FIRST. REFER TO DRAWINGS T51-03-INS-0822, T51-03-INS-0844, AND T51-03-INS-0937 FOR INSTALLATION INSTRUCTIONS.
- FWD AND AFT SPARS SHOULD BE PARALLEL WITH EACH OTHER, NOT TWISTED. SEE AFT VIEW.
- DIMENSIONS ARE +/- 1/16".

REFERENCE DIMENSIONS


**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME		HORIZONTAL STABILIZER PLACEMENT		
SCALE	1/4"=1"	PART NO.		
ASSEMBLY NAME				
PART NO.		DRAWING NO. F32.5		
DRAWING NO.		<b>B T51-09-INS-1808-A</b>		

DRAWN	S. HENDERSON	DATE	1/19/09
CHECKED	R. INGLE	DATE	2/16/10
APPROVED	K. BROOKS	DATE	2/16/10