

**NOTES:**

- LOCATE THE MAIN GEAR DOOR SKINS (MF04-357) & THE MAIN GEAR INNER DOOR PANELS (MF04-361), WHICH ARE TRACED ONTO SHEETS OF ALUMINUM & CUT-OUT THE SHAPES.
- CUT THE MAIN GEAR DOOR FLANGES (MF04-358) TO FIT OUTER EDGES OF THE MAIN GEAR INNER DOOR PANELS (MF04-361). (FIT ALL PIECES AS YOU GO.)
- MARK OFF THE REFERENCE RIVET LINES ON THE BACK SIDE OF EACH MAIN GEAR DOOR SKIN (MF04-357).
- BOND AND RIVET ALL FLANGES TO THE BACK SIDE OF BOTH GEAR DOOR INNER PANELS.
- USE THE SHORTEST FLUSH RIVETS POSSIBLE TO ATTACH THE GEAR DOOR SKINS (MF04-357) TO THE GEAR DOOR FLANGES (MF04-358).

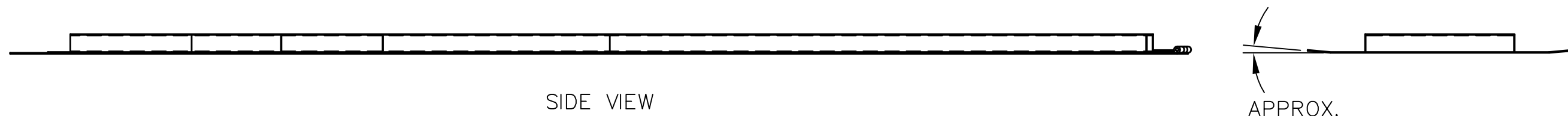
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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	SH	6/07
0848	B	NOTES ADDED	SH	1/09

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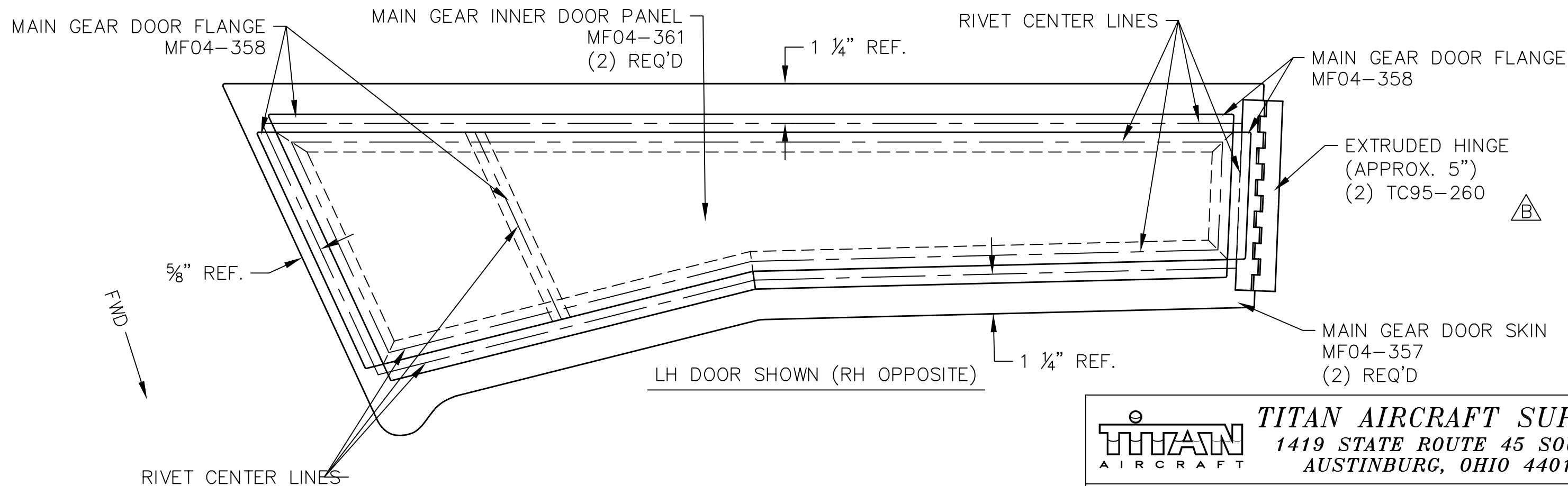
**NOTE:**

- IT IS RECOMMENDED TO PUT A SLIGHT BEND IN THE FWD & AFT EDGES OF THE DOOR SKINS TO MATCH THE CURVE OF THE BOTTOM OF THE CENTER SECTION. (THIS ALSO HELPS TO STIFFEN THE DOORS)



APPROX. 5° TYP.

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**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME		MAIN GEAR DOOR INSTRUCTIONAL		
SCALE	N/A	PART NO.		
ASSEMBLY NAME				
PART NO.		DRAWING NO. LG6		
DRAWING NO.		B T51-07-INS-1636-B		

DRAWN	S. HENDERSON	DATE	6/11/07
CHECKED		DATE	
APPROVED		DATE	

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