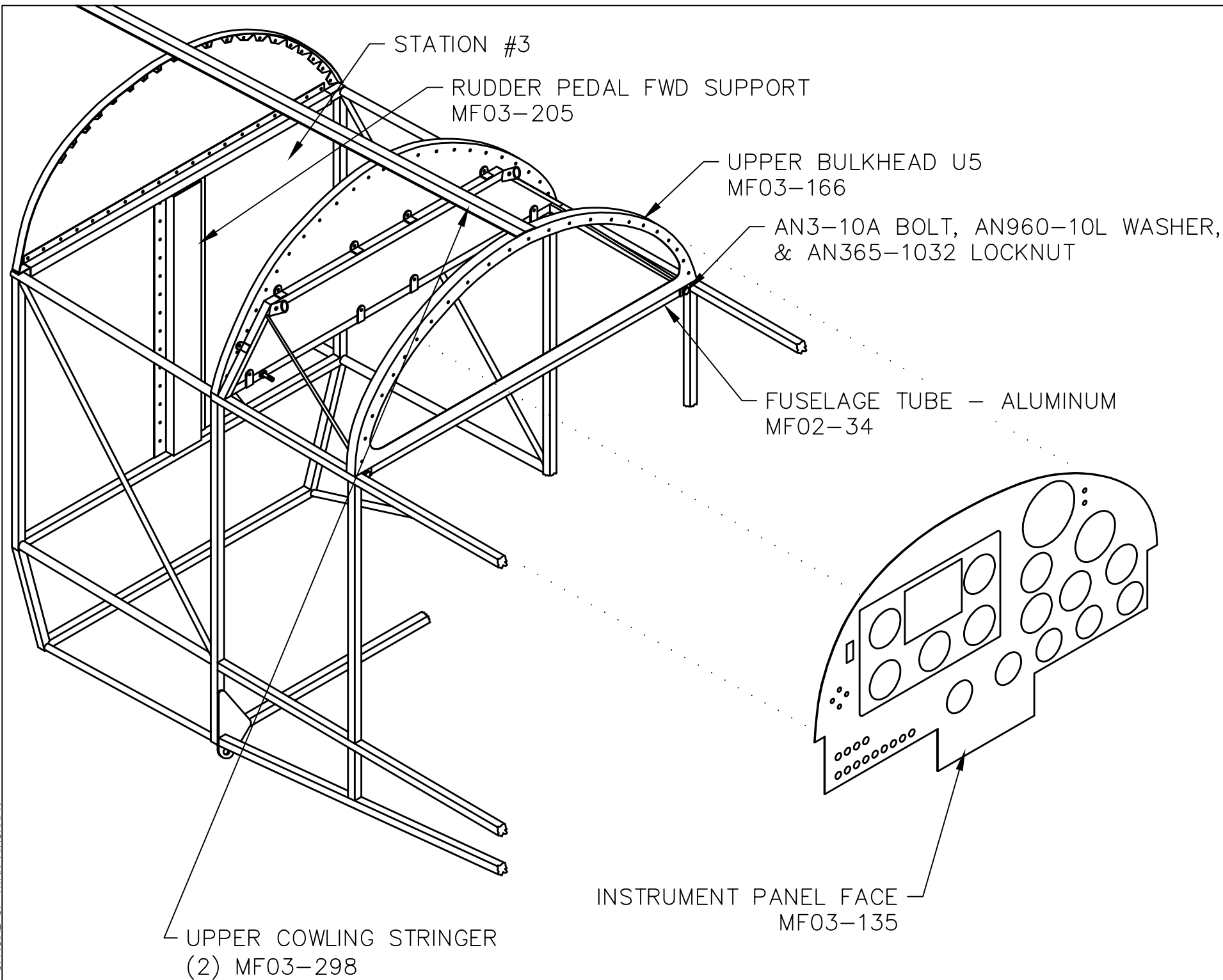


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	SH	3/07
0960	B	STRINGER ADDED	SH	6/09

NOTES:

- ATTACH THE REMOVABLE FUSELAGE TUBE (MF02-34) AT STATION #5 WITH (2) AN3-10A BOLTS, AN960-10L WASHERS, & AN365-1032 LOCKNUTS.
- BEFORE ATTACHING UPPER BULKHEAD #5 (MF03-166) REMOVE THE CENTER OF THE BULKHEAD APPROX. 1" FROM THE EDGE. (THIS WILL ALLOW CLEARANCE FOR INSTRUMENTS ONCE THE INSTRUMENT PANEL FACE (MF03-135) IS INSTALLED.)
- AFTER THE CENTER OF MF03-166 IS REMOVED, ATTACH BULKHEAD #5 TO THE REMOVABLE FUSELAGE TUBE (MF02-34) WITH SD43BS RIVETS BY RIVETING THE BOTTOM FLANGE OF MF03-166 TO THE TOP OF MF02-34. (ATTACHING THE BOTTOM OF U5 TO THE REMOVABLE FUSELAGE TUBE (MF02-34) IS OPTIONAL.)
- "D" TOP SKIN (MF03-186) WILL ALSO BE ATTACHED AT BULKHEAD #5. (SEE DRAWING T51-05-INS-1319)
- THE INSTRUMENT PANEL FACE (MF03-135) WILL ATTACH TO THE PERIMETER OF UPPER BULKHEAD #5. WELL-NUTS CAN BE USED FOR SHOCK MOUNTS WHEN ATTACHING MF03-135 TO BULKHEAD #5 AND CAN BE FOUND AT YOUR LOCAL HARDWARE STORE.


TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAMESTATION #5/INSTRUMENT PANEL INSTALLATION

DRAWN S. HENDERSON	DATE 3/27/07	SCALE 1/8"=1"	PART NO.
CHECKED R. INGLE	DATE 6/26/09	ASSEMBLY NAME	
APPROVED K. BROOKS	DATE 8/7/09	PART NO.	DRAWING NO. F4
		DRAWING NO. B T51-07-INS-1606-B	