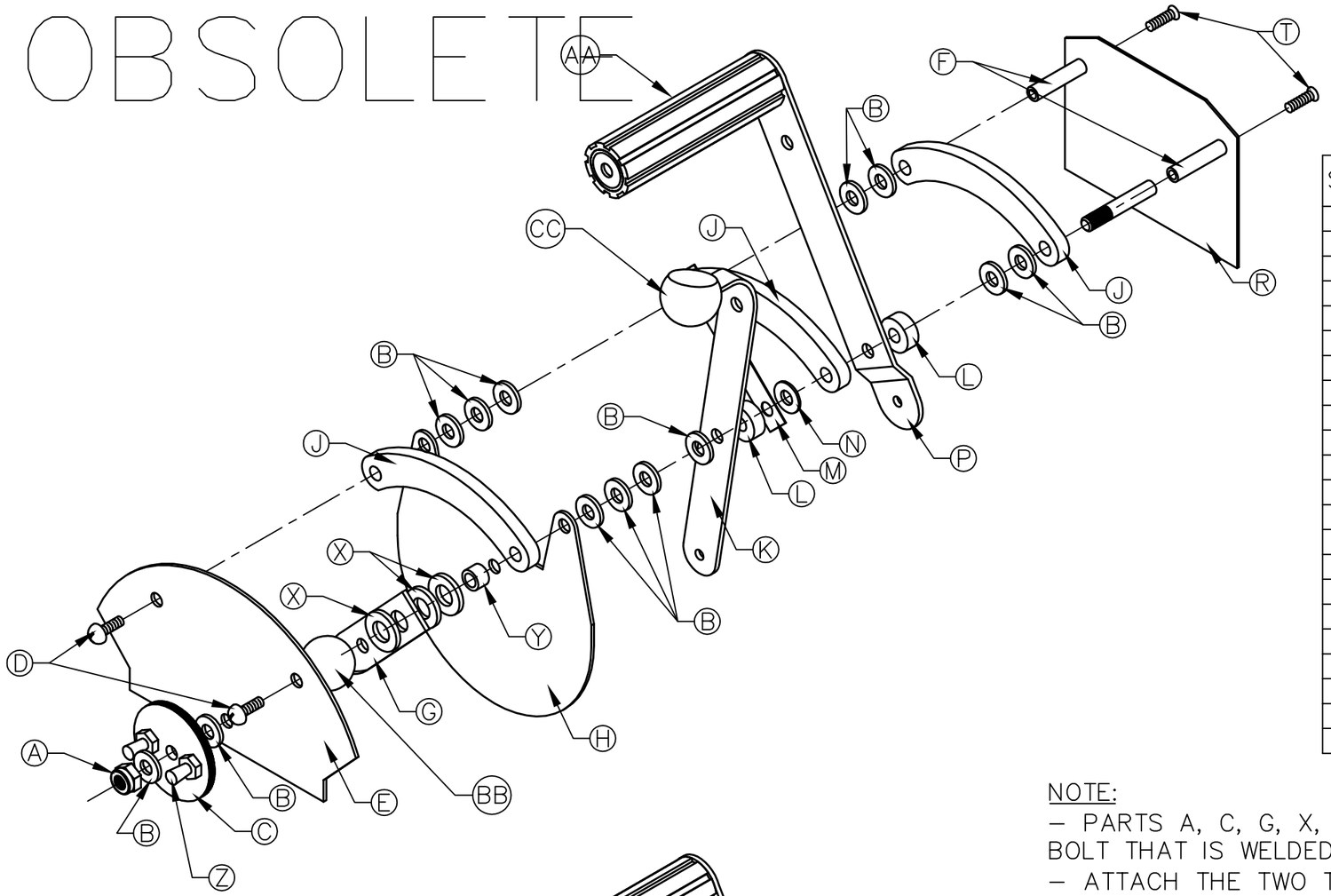
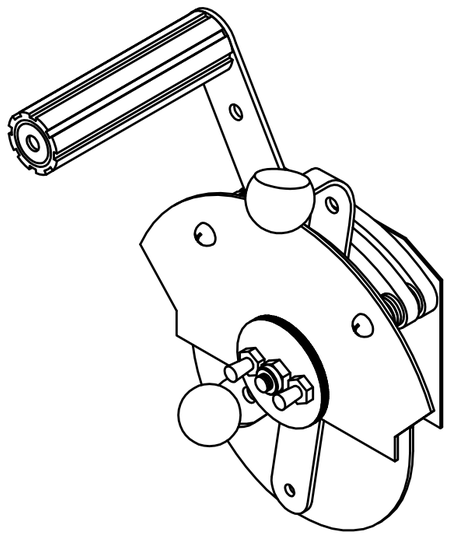
OBSOLETE





REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	11/05
0310	B	PART #'S ADDED	SH	7/06
0668	C	PARTS ADDED	SH	4/08

SYM.	QTY.	DESCRIPTION
A	1	AN365–428 LOCK NUT
B	13	AN960–416 WASHER
C	1	THROTTLE LOCKING KNOB – MC06–254
D	2	8–32 SS TRUSS HEAD SCREWS
E	1	THROTTLE QUADRANT OUTER COVER – MC04–203
F	2	THROTTLE QUAD. SPACER BUSHING – MC04–212
G	1	ENRICHENER LEVER – MC04–214
H	1	THROTTLE QUADRANT LOWER COVER – MC04–218
J	3	THROTTLE QUADRANT SPACER – B – MC04–211
K	1	PROPELLER CONTROL LEVER – MC04–213
L	2	THROTTLE QUADRANT SPACER – A – MC04–210
M	1	THROTTLE FRICTION PLATE – MC06–279
N	1	AN960–416L WASHER
P	1	THROTTLE CONTROL LEVER ASSEMBLY – MC04–209
R	1	THROTTLE QUAD. BACKING PLATE ASSEMBLY – MC04–206
T	2	8–32 SS CS SCREWS
X	3	AN960–516 WASHER
Y	1	BRONZE BUSHING – MC05–240
Z	2	STEEL MINIATURE HANDLE – MH08–105
AA	1	THROTTLE HANDLE GRIP – MC04–223
BB	1	ENRICHNER LEVER KNOB – MH08–102
CC	1	PROP. LEVER KNOB – MH08–103

NOTE:

– PARTS A, C, G, X, Y, K, L, M, N, P, AND 3 B'S ALL SLIDE ONTO THE AN4 BOLT THAT IS WELDED ONTO THE THROTTLE QUADRANT BACKING PLATE.

– ATTACH THE TWO THROTTLE QUADRANT SPACER BUSHINGS "F" TO THE THROTTLE QUADRANT BACKING PLATE AND SLIDE THE REMAINING PARTS LISTED ONTO THEM.

– THE THROTTLE FRICTION PLATE "M" WILL SLIDE ONTO THE AN4 BOLT AND ALSO THE UPPER LEFT THROTTLE QUADRANT SPACER BUSHING "F" AND SHOULD BE BETWEEN "J" AND "P".

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DRAWN C. EMERY	DATE 11/18/05	TITAN AIRCRAFT SUPPLY 1419 STATE ROUTE 45 SOUTH AUSTINBURG, OHIO 44010
CHECKED R. INGLE	DATE 7/27/10	DETAIL NAME THROTTLE QUADRANT ASSEMBLY INSTRUCTIONAL
APPROVED K. BROOKS	DATE 8/4/10	SCALE 3/8"=1" PART NO.
		ASSEMBLY NAME THROTTLE QUADRANT ASSEMBLY
		PART NO. MC04–224 & MC04–225 DRAWING NO. C8
		DRAWING NO. B T51–05–INS–1287–C