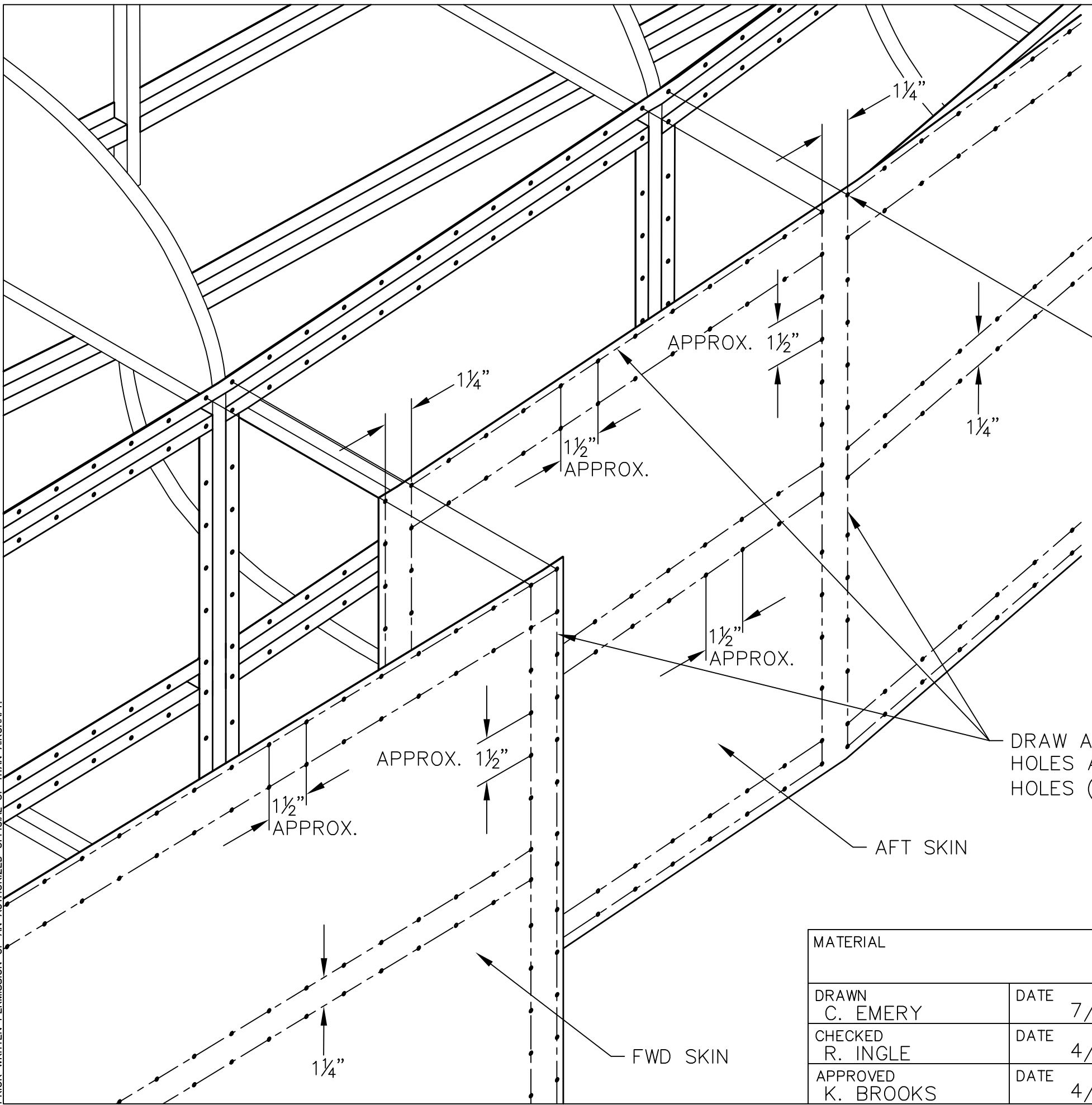


THIS DOCUMENT PROPRIETARY TO TITAN AIRCRAFT, AND IS NOT TO BE USED, CIRCULATED, REPRODUCED, COPIED, OR DISCLOSED IN ANY MANNER WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF TITAN AIRCRAFT.



REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	7/05
1049	B	CHANGED DIMENSIONS	BH	3/10

MATCH DRILL HOLES FROM HATSECTIONS INTO SKINS USING A STRAP DUPLICATOR.

DRAW A LINE BETWEEN MATCH DRILLED HOLES AND EVENLY MARK OUT RIVET HOLES (APPROX. 1 1/2" O.C.)

**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

MATERIAL	
DRAWN C. EMERY	DATE 7/5/05
CHECKED R. INGLE	DATE 4/6/10
APPROVED K. BROOKS	DATE 4/6/10

DETAIL NAME SKIN ATTACHMENT INSTRUCTIONAL	
SCALE 1/4"=1"	PART NO.
ASSEMBLY NAME	
PART NO.	DRAWING NO. F14
DRAWING NO. <b>B T51-05-INS-1175-B</b>	