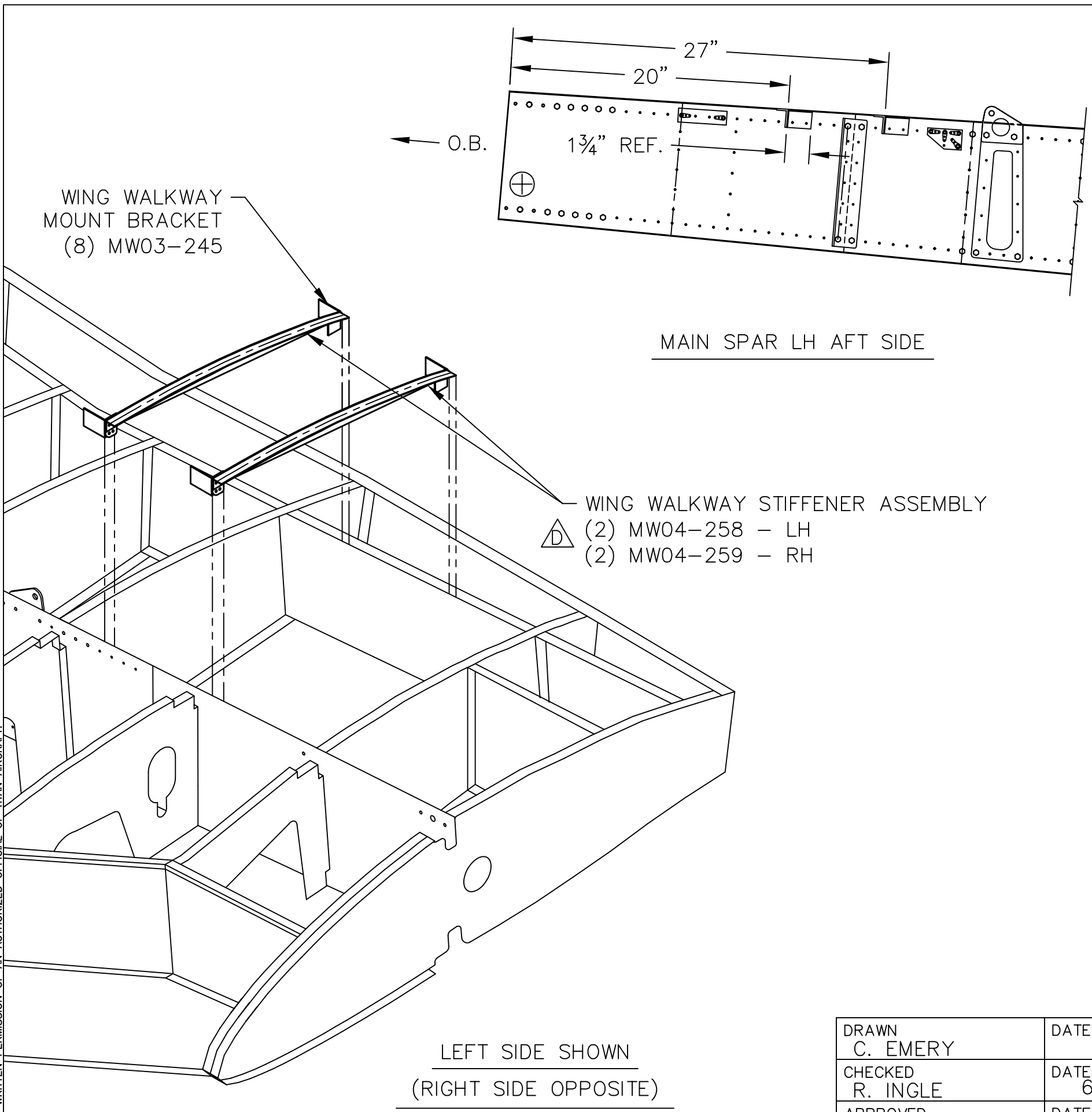


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	1/04
0081	B	CORRECTED DRAWING	CE	3/04
0156	C	CORRECTED DRAWING	CE	7/05
0828	D	CORRECTED DRAWING	SH	12/08

CAUTION:
 - DO NOT DRILL ADDITIONAL HOLES IN THE MAIN SPAR.

NOTE:
 - USING THE PROVIDED DIMENSIONS, POSITION THE WING WALKWAY STIFFENERS IN PLACE. DRILL OUT THE EXISTING RIVETS TO WHERE THE MOUNT BRACKETS (MW03-245) ARE GOING TO BE MOUNTED.
 - RIVET THE WING WALKWAY MOUNT BRACKETS TO THE INTERMEDIATE AND MAIN SPARS AT NOTED LOCATIONS USING SD48BS RIVETS AT PREVIOUSLY DRILLED OUT LOCATIONS ON MAIN SPAR AND SD43BS RIVETS ON THE INTERMEDIATE SPAR.
 - MATCH DRILL AND RIVET THE WING WALKWAY STIFFENER ASSEMBLIES TO THE MOUNTING BRACKETS.
 ⚠ - USE GROMMET EDGING (MF03-187) ON THE BOTTOM EDGE OF THE WING WALKWAY STIFFENERS. (THIS PROTECTS THE FUEL TANKS FROM THE BOTTOM EDGE OF THE STIFFENERS.)


TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME		WING WALKWAY STIFFENER INSTRUCTIONAL		
SCALE	1/8"=1"	PART NO.		
ASSEMBLY NAME				
PART NO.		DRAWING NO. CS10		
DRAWING NO.		B T51-04-INS-1043-D		

DRAWN	C. EMERY	DATE	2/3/04
CHECKED	R. INGLE	DATE	6/24/09
APPROVED	K. BROOKS	DATE	10/6/09