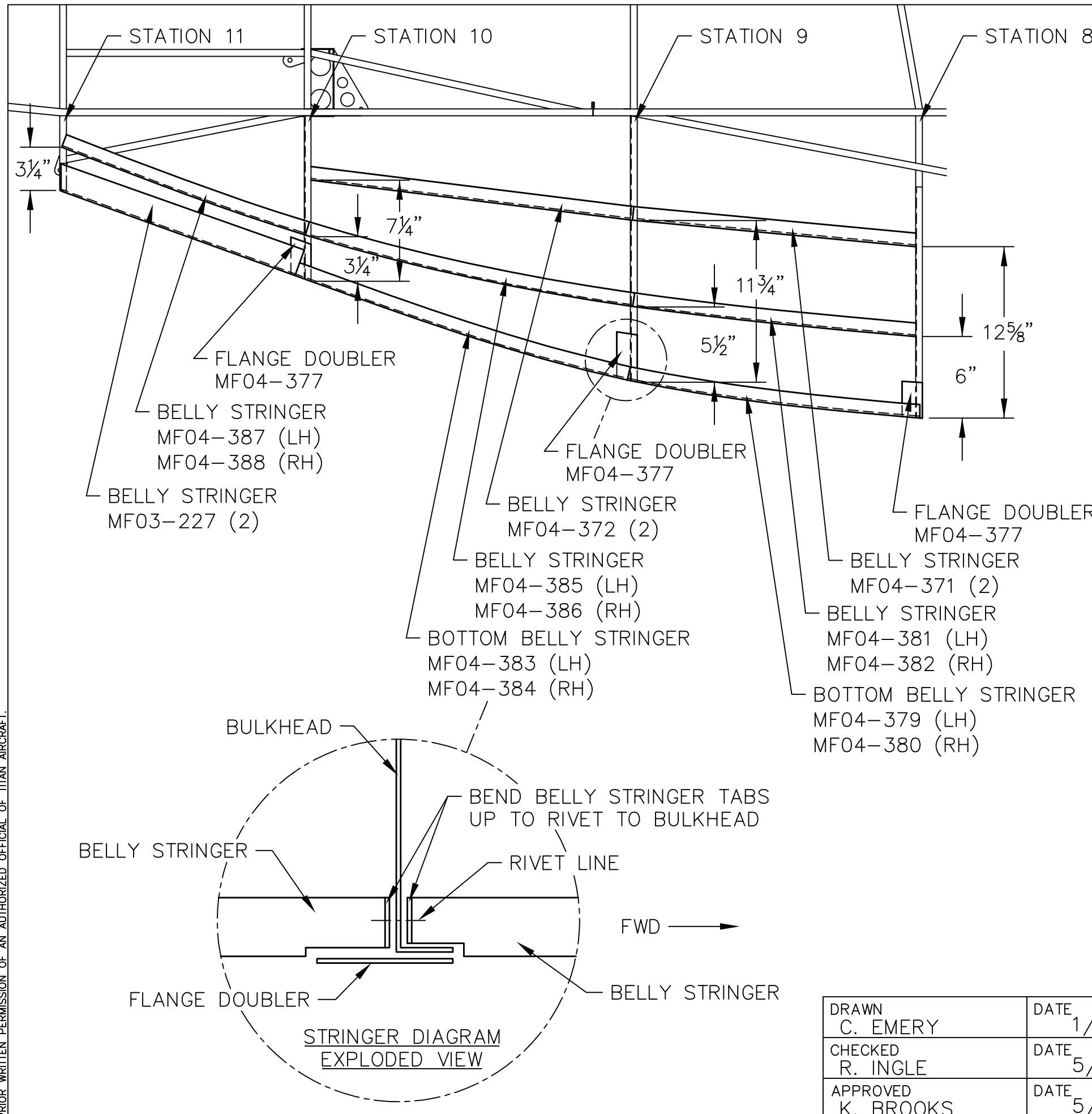
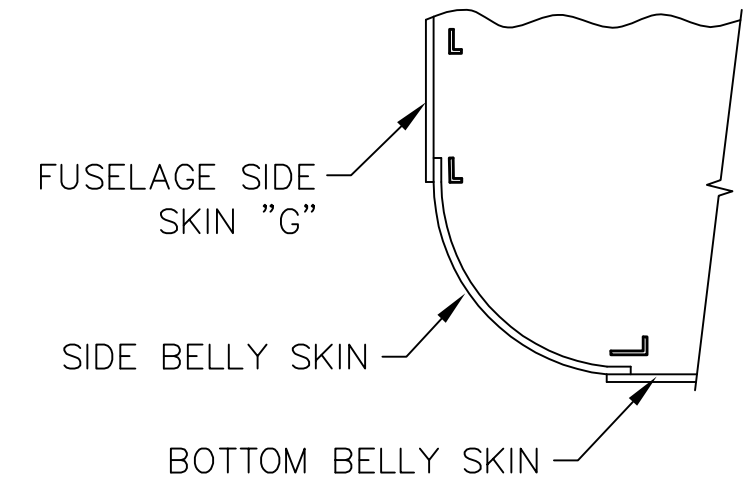


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	1/04
0103	B	REVISED DRAWING	CE	7/04
1056	C	UPDATED TITLE BLOCK	BH	5/10

NOTES:
 - THE BELLY STRINGERS PROVIDED WILL NEED TO BE CUT TO FIT.
 - BETWEEN STATIONS 10 & 11, MAKE SURE THE 2" LEG OF BELLY STRINGER MF03-227 IS IN THE VERTICAL POSITION. THIS WILL BE NECESSARY WHEN THE RADIATOR EXHAUST DOOR IS INSTALLED.
 - WHERE THE BELLY STRINGERS MEET THE BULKHEADS, YOU WILL NEED TO MAKE A CUT IN THE BEND OF THE BELLY STRINGERS AND BEND THE INSIDE TAB UP 90° TO RIVET IT TO THE FACE OF THE BULKHEAD AS THE OTHER LEG OF THE BELLY STRINGER OVERLAPS THE FLANGE. (SEE STRINGER DIAGRAM)



SKIN DIAGRAM

	TITAN AIRCRAFT SUPPLY 1419 STATE ROUTE 45 SOUTH AUSTINBURG, OHIO 44010	
	DETAIL NAME ALUMINUM BELLY STRINGER INSTALLATION	
DRAWN C. EMERY	DATE 1/20/04	SCALE 1/8"=1" PART NO.
CHECKED R. INGLE	DATE 5/24/10	ASSEMBLY NAME
APPROVED K. BROOKS	DATE 5/25/10	PART NO. DRAWING NO. F39
		DRAWING NO. B T51-04-INS-1011-C