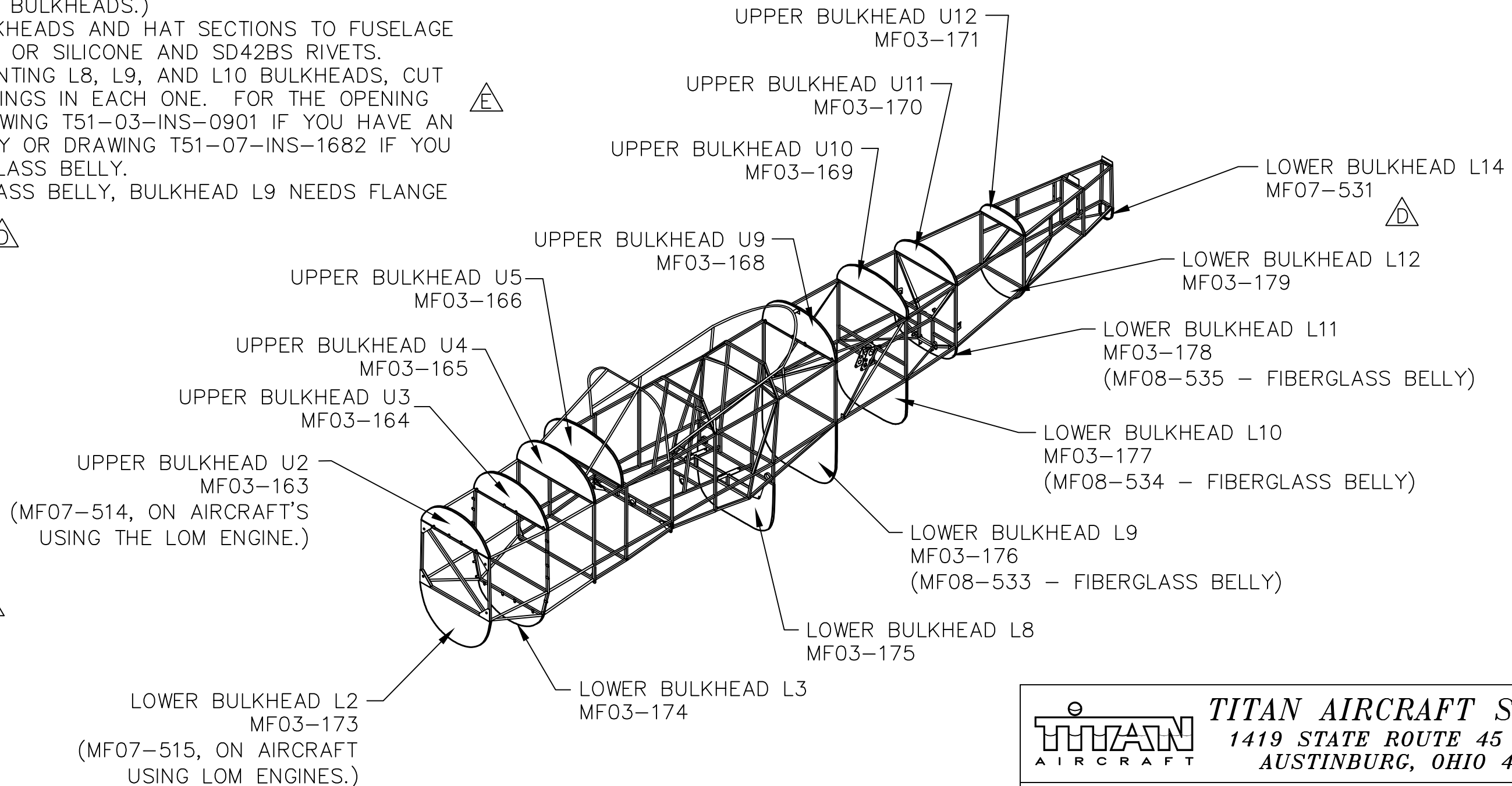


NOTE:

- ALL UPPER BULKHEADS BOTTOM FLANGE, MAY NEED TO BE TRIMMED IN ORDER FOR HAT SECTIONS TO FIT BETTER. (ALL UPPER FLANGES ON THE LOWER BULKHEADS MAY NEED THE SAME.)
- BE SURE ALL BULKHEADS ARE STRAIGHT VERTICALLY BEFORE ATTACHING ANY SKINS OR COWLING STRINGERS. (A COUPLE PIECES OF ANGLE OR HAT SECTION WILL WORK TO ALIGN BULKHEADS.)
- ATTACH BULKHEADS AND HAT SECTIONS TO FUSELAGE USING URALANE OR SILICONE AND SD42BS RIVETS.
- BEFORE MOUNTING L8, L9, AND L10 BULKHEADS, CUT RADIATOR OPENINGS IN EACH ONE. FOR THE OPENING SIZES, SEE DRAWING T51-03-INS-0901 IF YOU HAVE AN ALUMINUM BELLY OR DRAWING T51-07-INS-1682 IF YOU HAVE A FIBERGLASS BELLY.
- FOR FIBERGLASS BELLY, BULKHEAD L9 NEEDS FLANGE (MF08-536).



REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
0084	B	CORRECTED DRAWING	CE	3/04
0446	C	UPDATED DRAWING	SH	3/07
0665	D	PART CHANGED/NOTES ADDED	SH	4/08
1057	E	ADDED NOTES	BH	5/10

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TITAN AIRCRAFT SUPPLY
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 AUSTINBURG, OHIO 44010

DETAIL NAME		UPPER & LOWER BULKHEAD LOCATIONS		
DRAWN	DATE	SCALE	PART NO.	
B. HODGKINSON	7/8/03	N/A		
CHECKED	DATE	ASSEMBLY NAME		
R. INGLE	5/21/10			
APPROVED	DATE	PART NO.	DRAWING NO.	
K. BROOKS	5/24/10		F2	
		DRAWING NO. B T51-03-INS-0818-E		