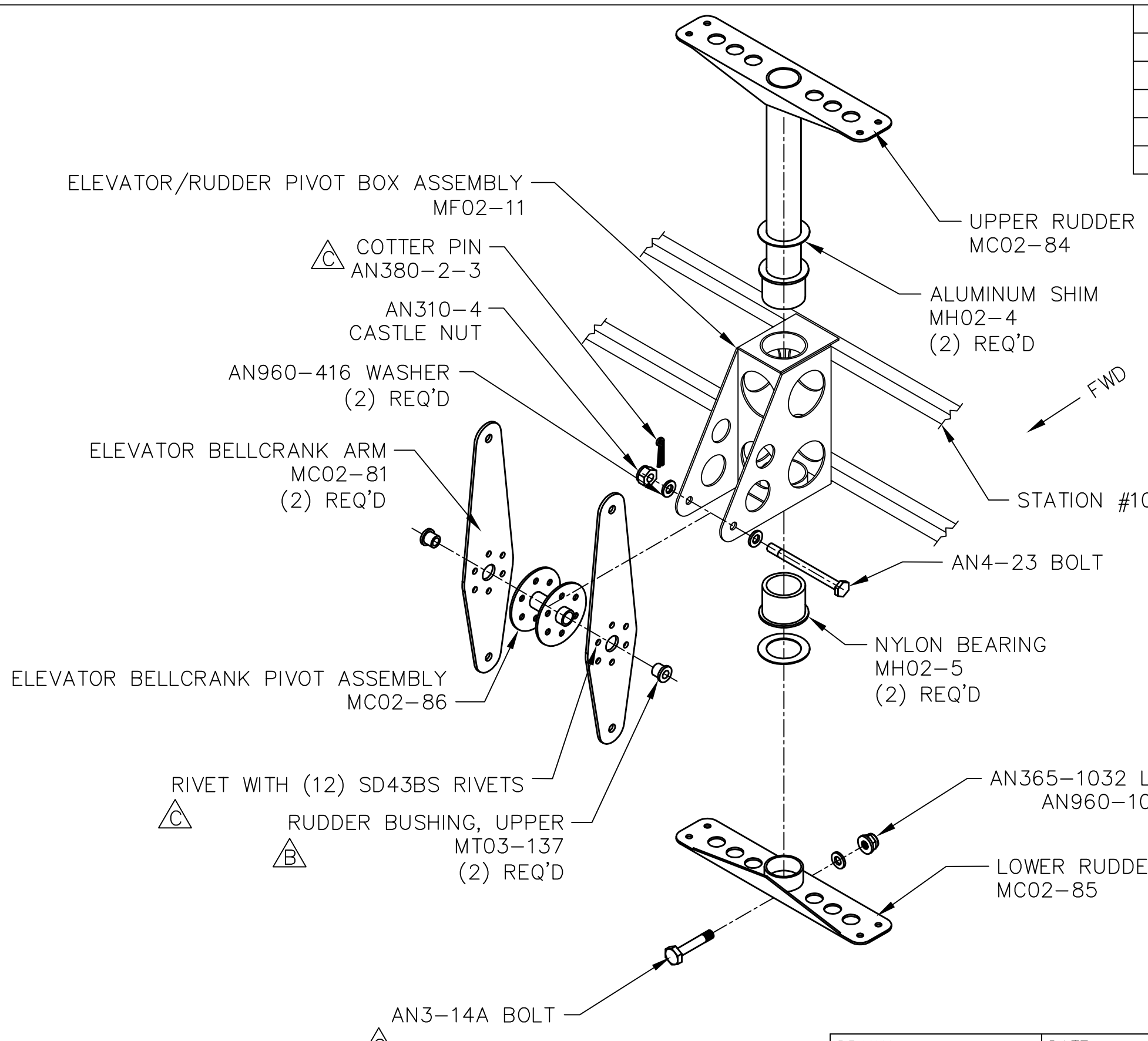


REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
0104	B	CORRECTED DRAWING	CE	7/04
0464	C	PARTS CHANGED	SH	4/07
0963	D	PARTS FLIPPED FOR EASY REMOVAL	SH	6/09
1029	E	CHANGED NAMES ON BELLCRANKS	SH	6/09



NOTES:
 - BE SURE THE UPPER & LOWER BELLCRANKS ARE IN-LINE WITH EACH OTHER BEFORE DRILLING HOLE FOR AN3-14A BOLT, WHEN SATISFIED. MATCH DRILL HOLE USING A 3/16" DRILL.
 - MATCH DRILL THE MC02-81 TO MC02-86, USING A #30 DRILL. BE SURE TO TEMPORAIRLY BOLT THE (2) 1/4" HOLES TOGETHER BEFORE DRILLING HOLES TO PREVENT MISALIGNMENT. DISASSEMBLE, DEBURR, & RIVET WITH (12) SD43BS RIVETS,

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TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DRAWN B. HODGKINSON		DATE 7/2/03	DETAIL NAME RUDDER & ELEVATOR BELLCRANK ASSEMBLY	
CHECKED R. INGLE		DATE 1/25/10	SCALE 1/4"=1"	PART NO.
APPROVED K. BROOKS		DATE 1/26/10	ASSEMBLY NAME	
			PART NO.	DRAWING NO. F11
			DRAWING NO. B T51-03-INS-0811-E	