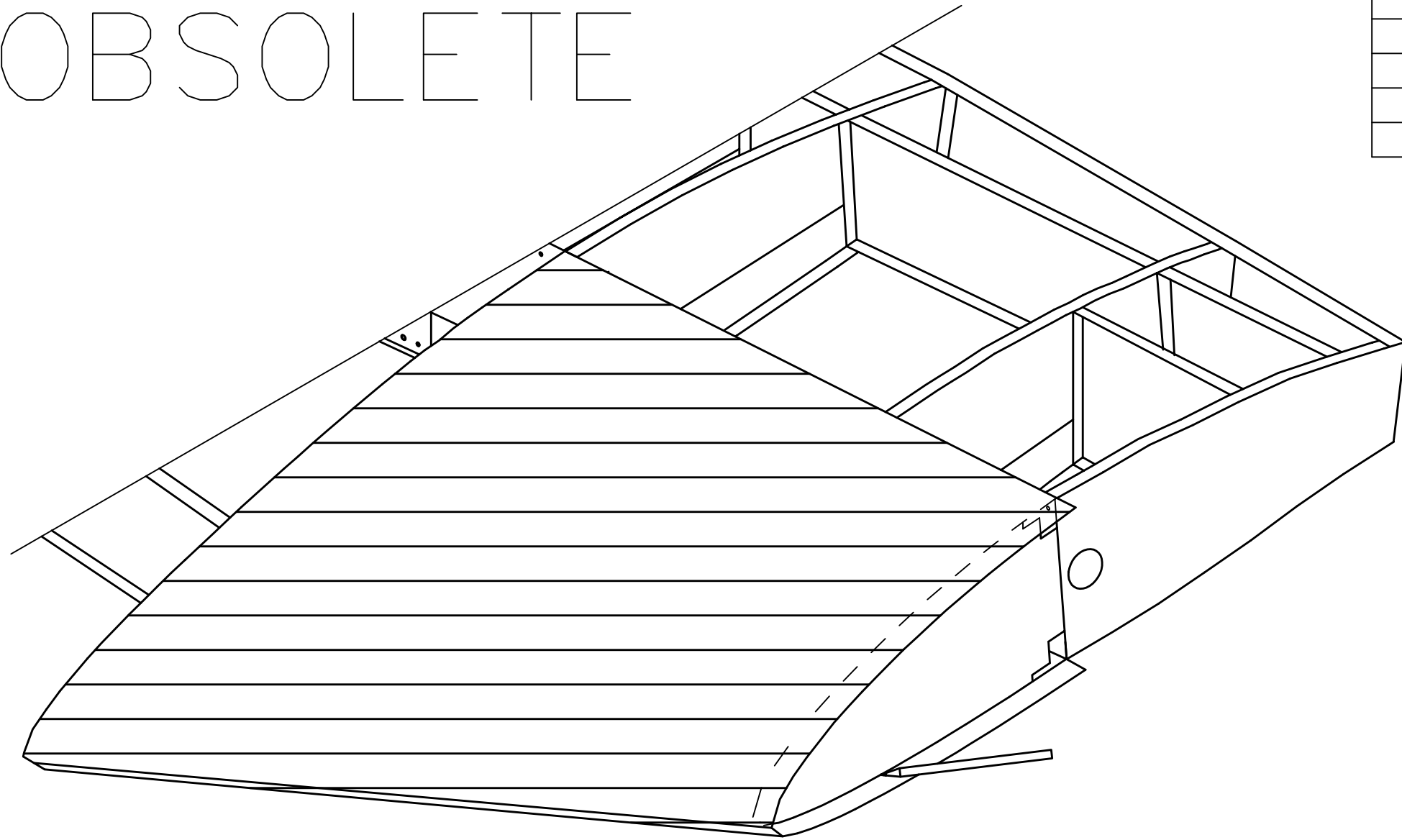


OBSOLETE



REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	KL	2/03

NOTES:

- IT IS RECOMMENDED THAT THE D-CELL FOAM BE TEMPORALLY INSTALLED FOR THIS PROCEDURE. REFER TO DWG. NO. BT51-03-INS-0603
- SLIDE D-CELL SKIN ONTO CENTER SECTION AND CLECO IT INTO PLACE ALONG SPARS AND RIBS.
- MAKE SURE THE CENTER SECTION OUTER RIB WEB IS SQUARE. YOU CAN CHECK THIS BY PLACING A STRAIGHT EDGE ALONG THE SIDE OF CENTER SECTION, MAKING SURE FORWARD AND AFT RIBS ARE ALIGNED.
- MAKE A LINE WITH A MARKER ON THE INSIDE OF THE D-CELL SKIN, USING THE FORWARD OUTER RIB AS A GUIDE.
- THIS WILL BE THE LINE YOU WILL USE TO TRIM THE D-CELL SKIN.
- AFTER TRIMMING BOTH THE INBOARD AND OUTBOARD D-CELL SKINS, INSTALL THE OUTER WING PANEL TO CHECK THE FIT. SAND THE D-CELL SKIN EDGES AS NECESSARY TO OBTAIN DESIRED FIT.
- ONCE DESIRED FIT IS ACHEIVED IT WILL BE NECESSARY TO INSTALL THE INNER AND OUTER RIB FLANGES ON #4 FORWARD RIB REFER TO DWG. NO. BT51-03-INS-0604.
- THE CENTER SECTION D-CELL SKIN WILL ATTACH TO THE INNER FLANGE ON FORWARD RIB #4 AND THE OUTER WING PANEL D-CELL SKIN

- TO THE OUTER FLANGE ON #4 FORWARD RIB.
- INSTALL FLANGE ON #4 FORWARD RIB REFER TO DWG. NO. BT51-03-INS-0604.

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 TITAN AIRCRAFT SUPPLY 1419 STATE ROUTE 45 SOUTH AUSTINBURG, OHIO 44010	
DETAIL NAME WING SKIN TRIM INSTRUCTIONAL	
SCALE 1/8"=1"	PART NO.
ASSEMBLY NAME	
PART NO.	DRAWING NO.
DRAWING NO. B T51-03-INS-0602-A	

DRAWN K. LIPLIN	DATE 2/4/03
CHECKED GAT	DATE 2-10-03
APPROVED JW	DATE 2-10-03