

- NOTES:**
- RIVET TYPES ARE SAME FOR UPPER & LOWER WING SKINS.
  - SAND INTERNAL MATTING SURFACES WITH 80 GRIT ON WINGS SKINS BEFORE DIMPLING HOLES. (DO NOT COUNTERSINK RIVET HOLES IN RIB #7.)
  - BOND AND RIVET SKINS IN PLACE USING THE SPECIFIED RIVETS.

**RIVET LINE KEY:**

- |           |                  |
|-----------|------------------|
| — — — — — | SK42BS RIVETS    |
| .....     | AK42BS RIVETS    |
| - - - - - | AD42ABSLF RIVETS |

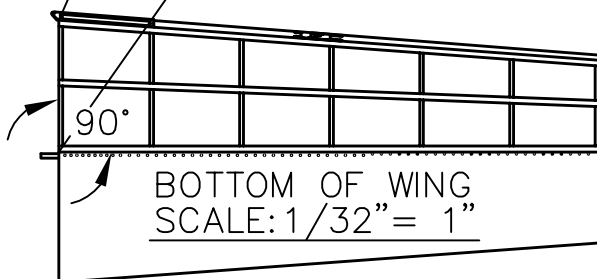
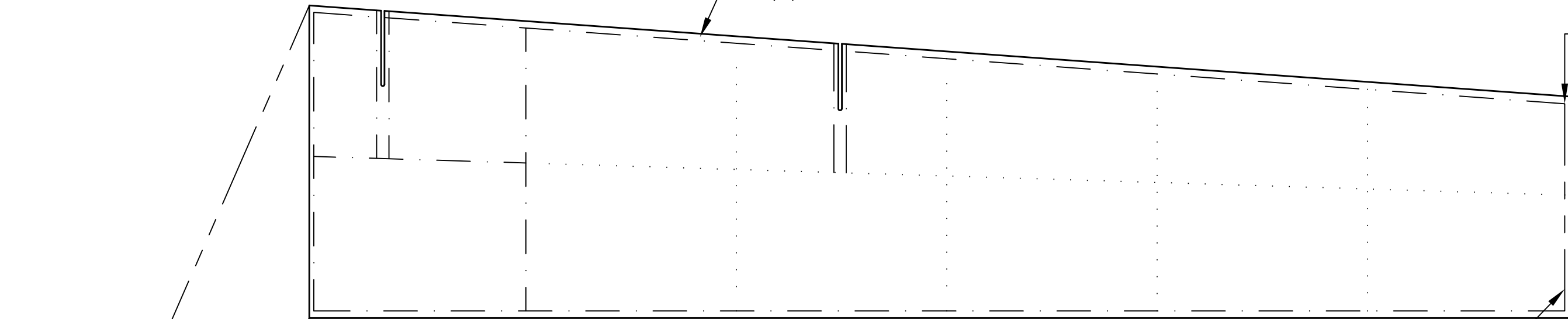
REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	KL	11/02
0863	B	RIVETS CHANGED/#'S ADDED	SH	2/09


- REFER TO DRAWING T51-02-INS-0541 FOR LOWER SKIN RIVET SPACING.
- REFER TO DRAWING T51-02-INS-0546 FOR UPPER SKIN RIVET SPACING.

**B** OUTER WING SKIN -  
 (2) MW02-143 - UPPER  
 (2) MW02-144 - LOWER

RIB #7

DO NOT RIVET UNTIL WING TIPS ARE READY FOR INSTALLATION. (TEMPORARILY CLECO)



 <b>TITAN AIRCRAFT SUPPLY</b> 1419 STATE ROUTE 45 SOUTH AUSTINBURG, OHIO 44010	
DETAIL NAME UPPER & LOWER WING SKIN RIVET CALLOUT	
SCALE 1/8"=1"	PART NO.
ASSEMBLY NAME T-51 MUSTANG	
PART NO.	DRAWING NO. W14
DRAWING NO. <b>B T51-02-INS-0558-B</b>	

DRAWN K. LIPLIN	DATE 11/13/02
CHECKED R. INGLE	DATE 7/1/09
APPROVED K. BROOKS	DATE 10/7/09

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