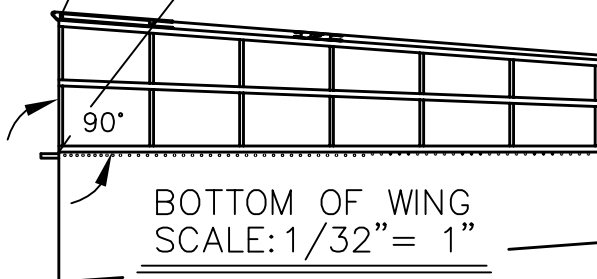
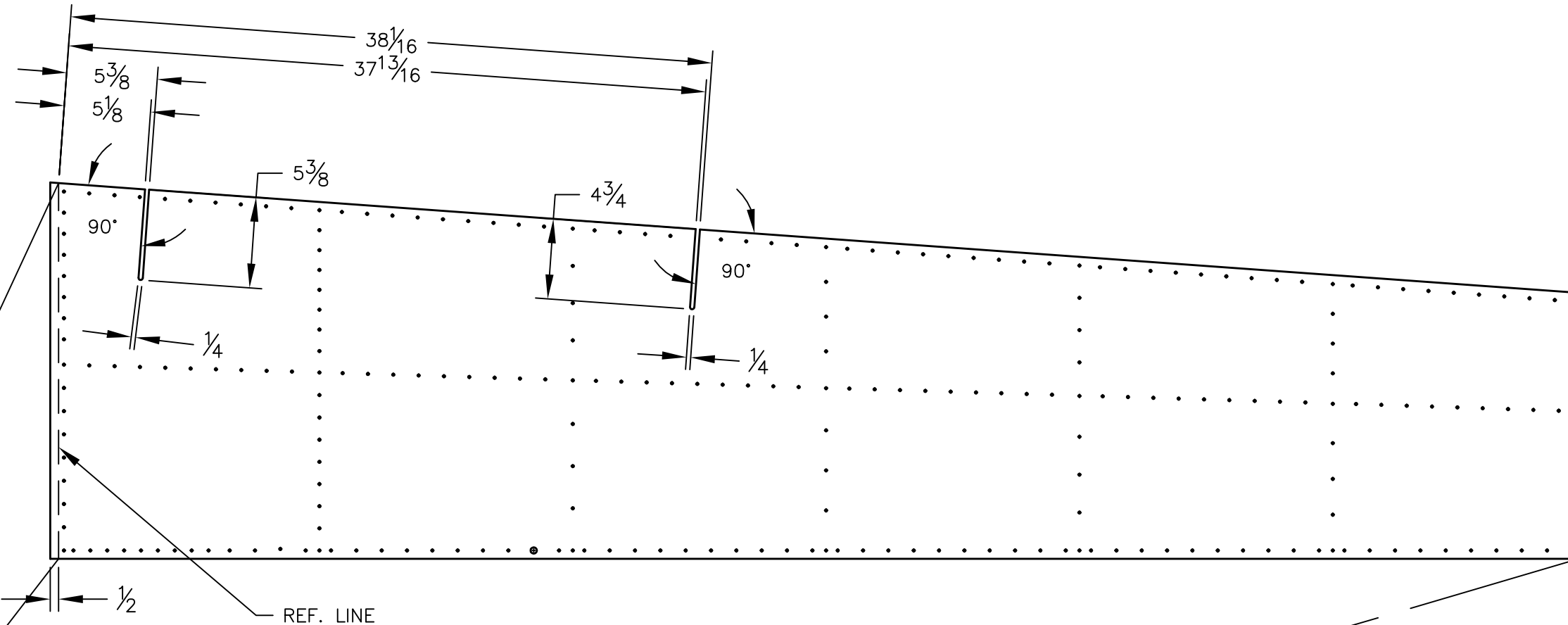


**NOTE:**

- REMOVE THE SKIN FROM THE WING STRUCTURE AFTER DRILLING ALL HOLES.
- LAYOUT THE FLAP BRACKET SLOTS AS SHOWN.
- CUT OUT THE SLOTS AND DEBURR.
- RE-INSTALL THE SKIN WITH CLECOES. THIS WILL STABILIZE THE WING STRUCTURE FOR FURTHER ASSEMBLY.
- DIMENSIONS ARE FROM THE REFERENCE LINE. THE REFERENCE LINE IS TO BE ALIGNED WITH THE EDGE OF THE RIB FLANGE. EXCESS SKIN MATERIAL WILL BE TRIMMED LATER WHEN THE WING IS FIT TO THE CENTER SECTION.



REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
0168	C	ADDED NOTE	CE	8/05
0949	D	DESIGN CHANGED	SH	5/09
1038	E	FOR EARLY STYLE BRACKETS	BH	2/10

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**TITAN AIRCRAFT SUPPLY**  
 1419 STATE ROUTE 45 SOUTH  
 AUSTINBURG, OHIO 44010

DETAIL NAME		FLAP BRACKET SLOT LAYOUT		
SCALE	1/8" = 1"	PART NO.		
ASSEMBLY NAME		FOR A/C SERIAL # 151 & EARLIER		
PART NO.		DRAWING NO. W10		
DRAWING NO.		<b>B T51-02-INS-0542-E</b>		

DRAWN	K. LIPLIN	DATE	10/29/02
CHECKED	R. INGLE	DATE	2/16/10
APPROVED	K. BROOKS	DATE	2/16/10