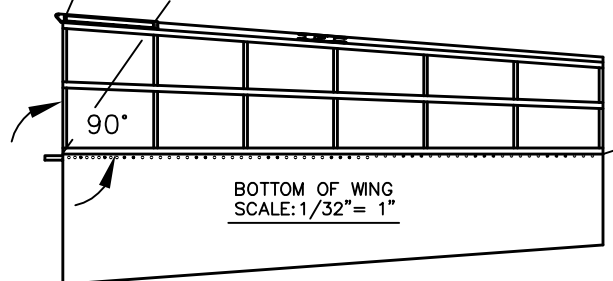
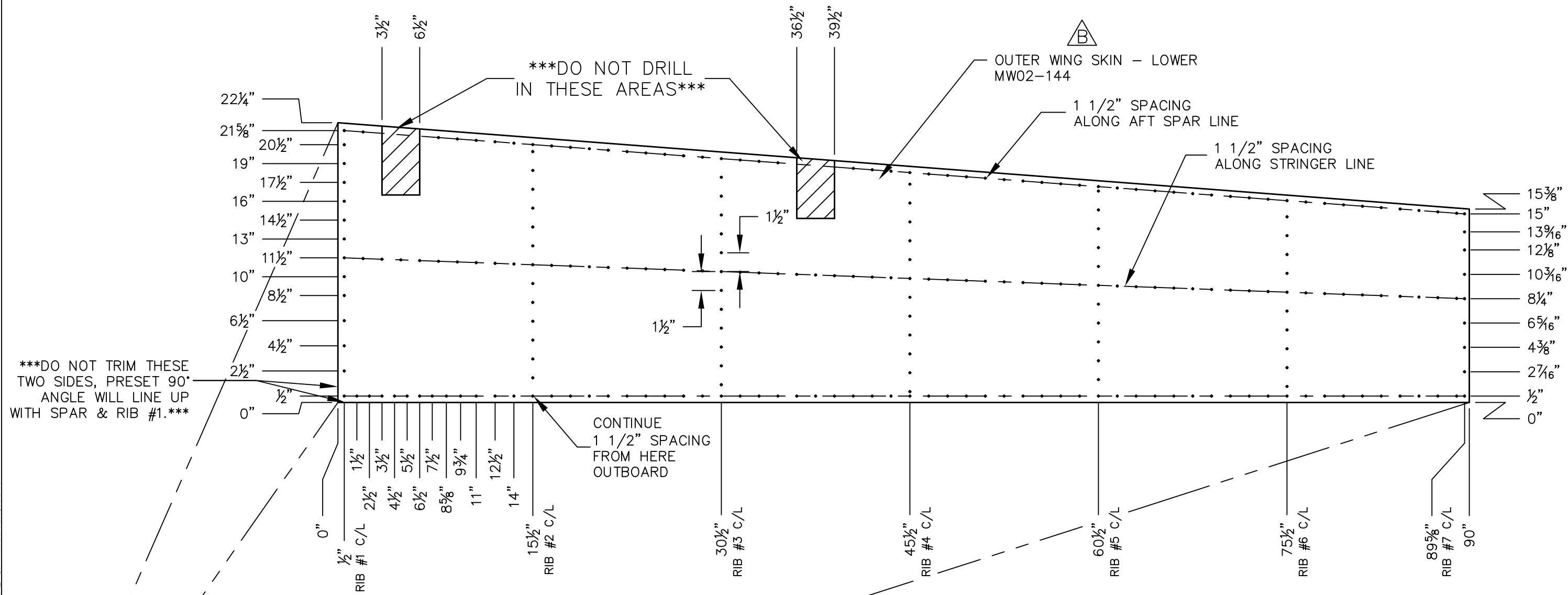


- NOTES:
- USING A SHARPIE OR SIMILAR MARKER, LAY OUT A GRID AS SHOWN.
 - MARK THE DRILL LOCATIONS AT THE LINE INTERSECTIONS.
 - ALIGN THE SKIN FLUSH WITH THE D-CELL SKIN AND #1 RIB FLANGE. THIS WILL SET THE #1 RIB AT 90°.
 - DRILL AND CLECO THE SKIN IN PLACE.
 - REMOVE THE SKIN TO CUT THE FLAP BRACKET SLOTS. (REFER TO DWG. NO. T51-02-INS-0542)
 - VERTICAL 1 1/2" TYP. SPACING OFF OF STINGER C/L RIB #2 TO #6.

REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
0390	B	PART # ADDED	SH	12/06
0950	C	INSTALLATION CHANGED	SH	5/09
1036	D	REMOVED NOTE	BH	2/10



TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME		FITTING & CLECOING LOWER SKIN	
SCALE 1/8"=1"	PART NO.		
ASSEMBLY NAME			
PART NO.		DRAWING NO. W9	
DRAWING NO. B T51-02-INS-0541-D			

DRAWN K. LIPLIN	DATE 10/28/02
CHECKED R. INGLE	DATE 2/15/10
APPROVED K. BROOKS	DATE 2/16/10

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