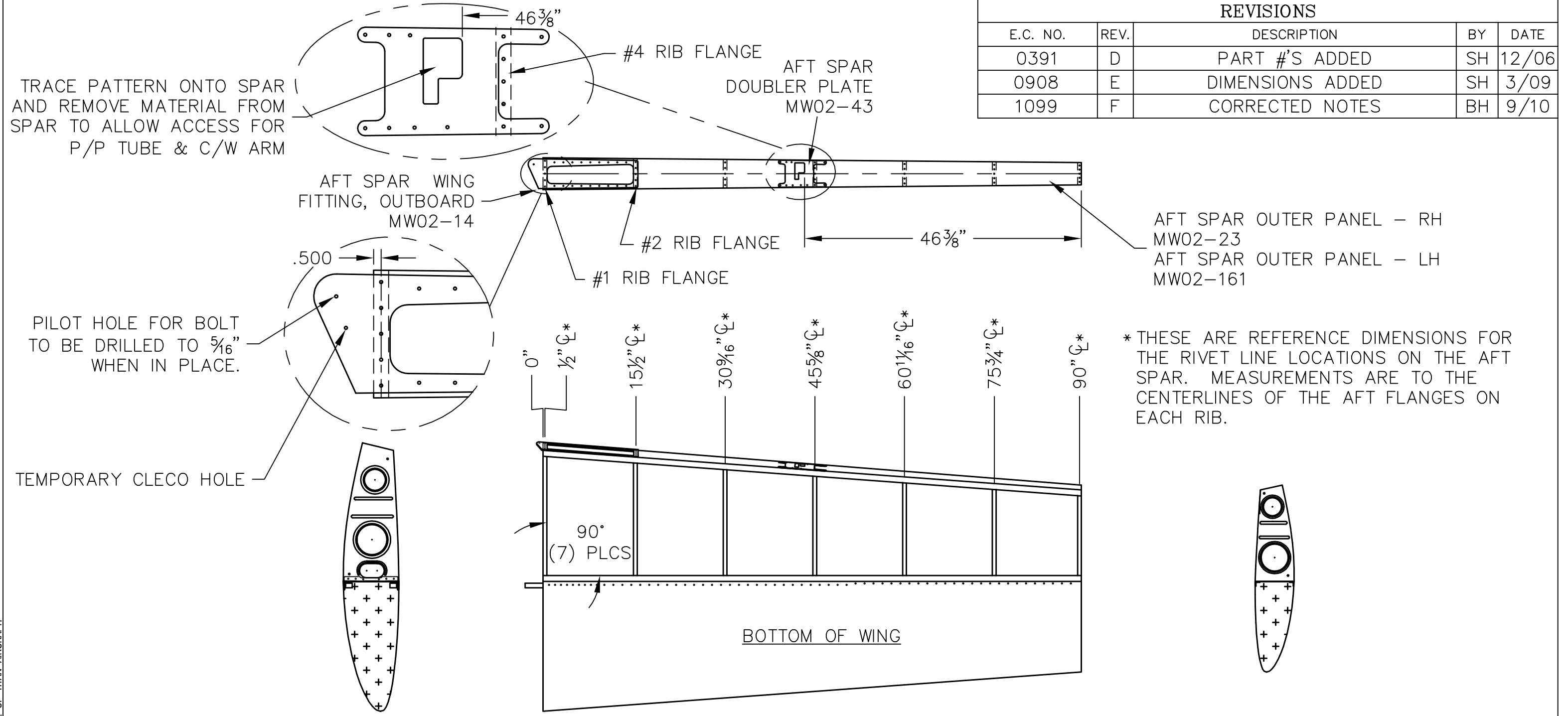


REVISIONS

E.C. NO.	REV.	DESCRIPTION	BY	DATE
0391	D	PART #'S ADDED	SH	12/06
0908	E	DIMENSIONS ADDED	SH	3/09
1099	F	CORRECTED NOTES	BH	9/10



NOTES:

- ALIGN ALL RIBS 90° OFF MAIN SPAR, ALL RIBS MUST REMAIN PARALLEL TO EACH OTHER ± 1/16".
- FITTINGS NEED TO BE CLECOED IN PLACE ON THE AFT SPAR, WHEN RIB MOUNTING HOLES ARE DRILLED.
- USE (5) RIVETS PER AFT RIB FLANGES.
- ALL RIVETS THRU FITTINGS ARE SD43BS RIVETS, ALL OTHER RIVETS ARE SD42BS.

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME AFT SPAR RIVET LOCATIONS & FITTING INSTALLATION

DRAWN K. LIPLIN	DATE 8/20/02	SCALE 1/16"=1"	PART NO.
CHECKED K. BROOKS	DATE 9/27/10	ASSEMBLY NAME	
APPROVED B. KOLENO	DATE 12/9/10	PART NO.	DRAWING NO. W4
		DRAWING NO. B T51-02-INS-0387-F	

THIS DOCUMENT PROPRIETARY TO TITAN AIRCRAFT, AND IS NOT TO BE USED, CIRCULATED, REPRODUCED, COPIED, OR DISCLOSED IN ANY MANNER WITHOUT PRIOR WRITTEN PERMISSION OF AN AUTHORIZED OFFICIAL OF TITAN AIRCRAFT.