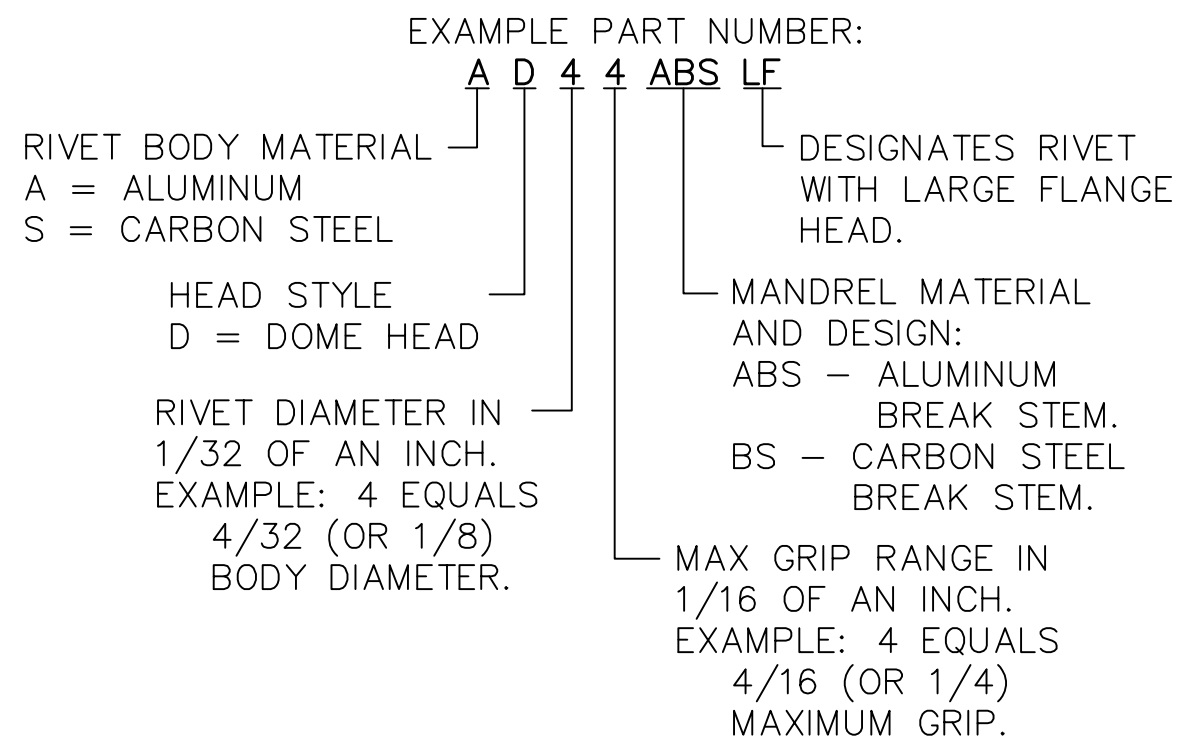
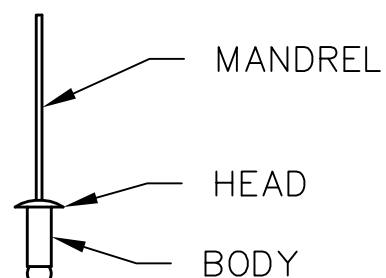


RIVET PART NUMBER IDENTIFICATION

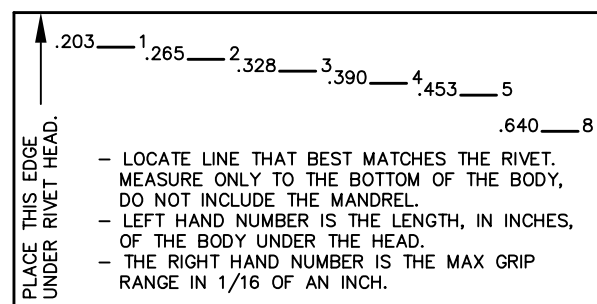


NOTE:

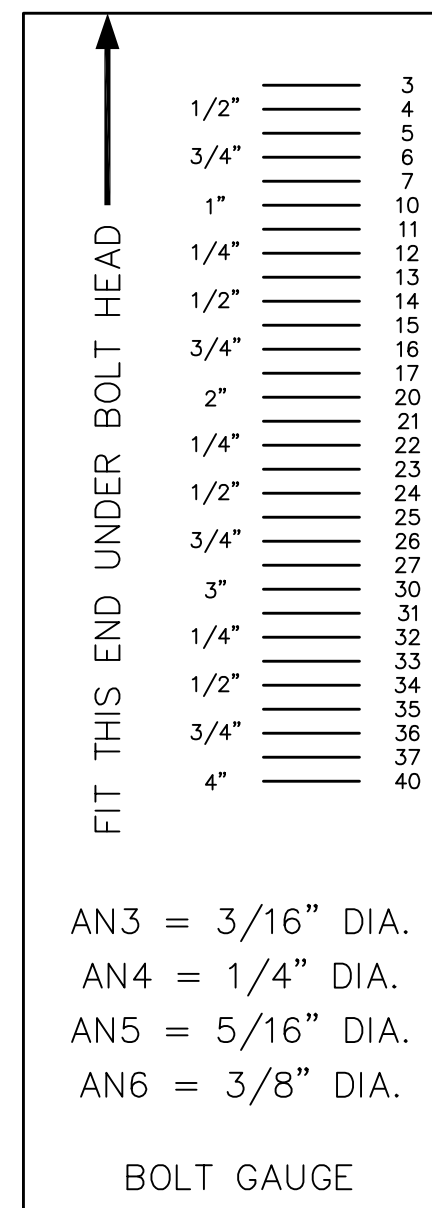
POP BRAND RIVET BODIES ARE ZINC PLATED AND THE MANDREL HAS A PHOSPHATE COATING. THIS PREVENTS RUSTING. ENSURE EQUIVALENT SUBSTITUTIONS.



RIVET GAUGE

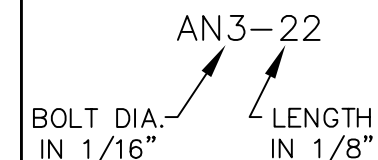


BOLT GAUGE



READ BOLT LENGTH AT END OF BOLT. AN- NUMBER IS ON THE RIGHT SIDE OF THE GAUGE.

EXAMPLE:



SO, IT IS A BOLT 3/16" DIA., AND 2 1/4" LONG.

IF THE BOLT HAS NO DRILLED HOLE FOR A COTTER PIN, THEN IT WILL HAVE AN "A" SUFFIX.

EXAMPLE:

AN3-22 DRILLED
 AN3-22A UNDRILLED

CUT OUT THE GAUGE AND GLUE TO A THIN PIECE OF CARD-BOARD OR PLASTIC. THEN SPRAY WITH CLEAR LACQUER.



TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME HARDWARE IDENTIFICATION

DRAWN J. PRESTON DATE 5/18/92

SCALE N/A PART NO.

CHECKED PBK DATE 5/20/92

ASSEMBLY NAME

PART NO. DRAWING NO.

APPROVED GAT DATE 5/20/92

DRAWING NO. **B 92-INS-0198-A**