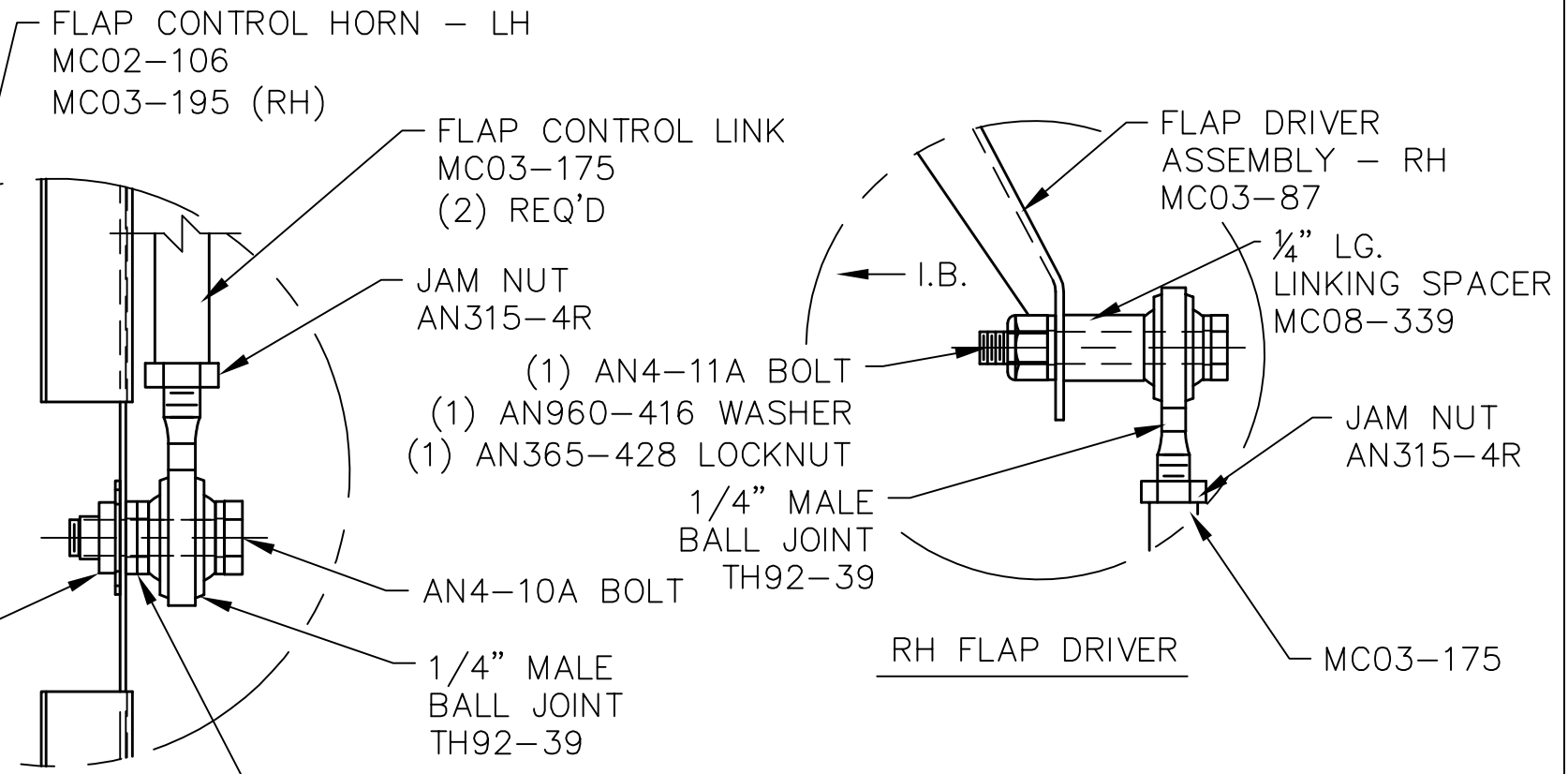
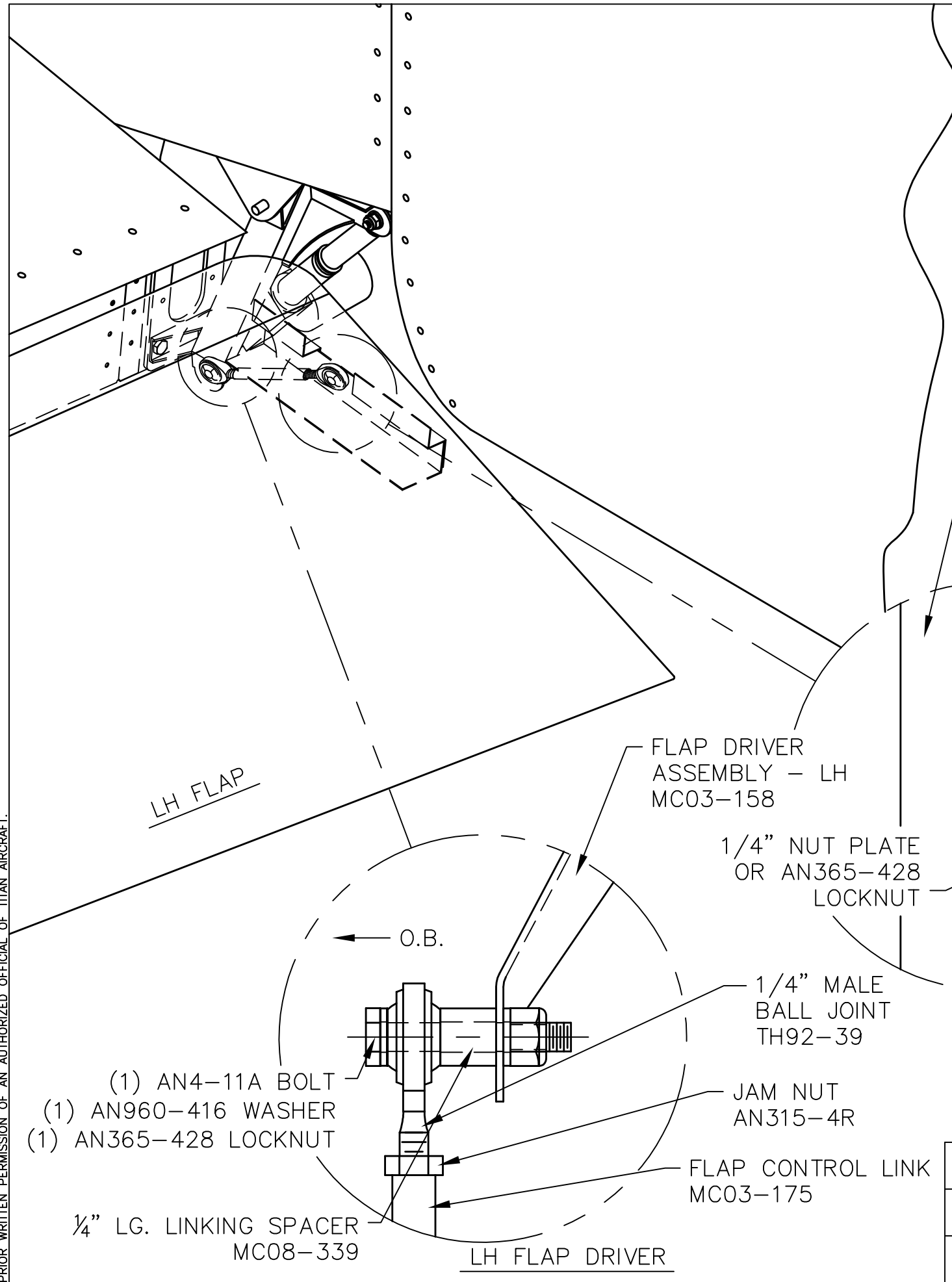



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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	SH	1/07
0842	B	VIEW ADDED/PARTS CHANGED	SH	1/09
1001	C	MATCH HARDWARE TO INS-0929	BH	11/09

NOTE:

- BOLT THE FLAP CONTROL LINK (MC03-175) TO THE FLAP DRIVER ARM, USING THE HARDWARE SHOWN.
- RUN THE FLAP MOTOR TO THE UP POSITION & INSTALL EACH FLAP.
- HOLD THE FLAP IN THE UP POSITION & ADJUST THE FLAP CONTROL LINKS TO THE MOUNTING HOLE LOCATED ON THE FLAP'S.
- RUN THE FLAP MOTOR TO THE DOWN POSITION & BOLT THE FLAP CONTROL LINK TO THE FLAP.
- USE (4) MS20426A3-4 SOLID RIVETS TO ATTACH 1/4" NUT-PLATES TO FLAPS.
- REFER TO DRAWING T51-03-INS-0929 FOR FLAP MOTOR MOUNTING INSTRUCTIONS & DRIVER INSTALLATION.





TITAN AIRCRAFT SUPPLY
1419 STATE ROUTE 45 SOUTH
AUSTINBURG, OHIO 44010

DETAIL NAME: FLAP MOTOR LINKAGE INSTALLATION

SCALE: 1/4"=1" | PART NO.

ASSEMBLY NAME

PART NO. | DRAWING NO. C7

DRAWING NO. **B T51-07-INS-1583-C**

DRAWN B. HARE	DATE 11/12/09
CHECKED R. INGLE	DATE 11/30/09
APPROVED K. BROOKS	DATE 12/7/09