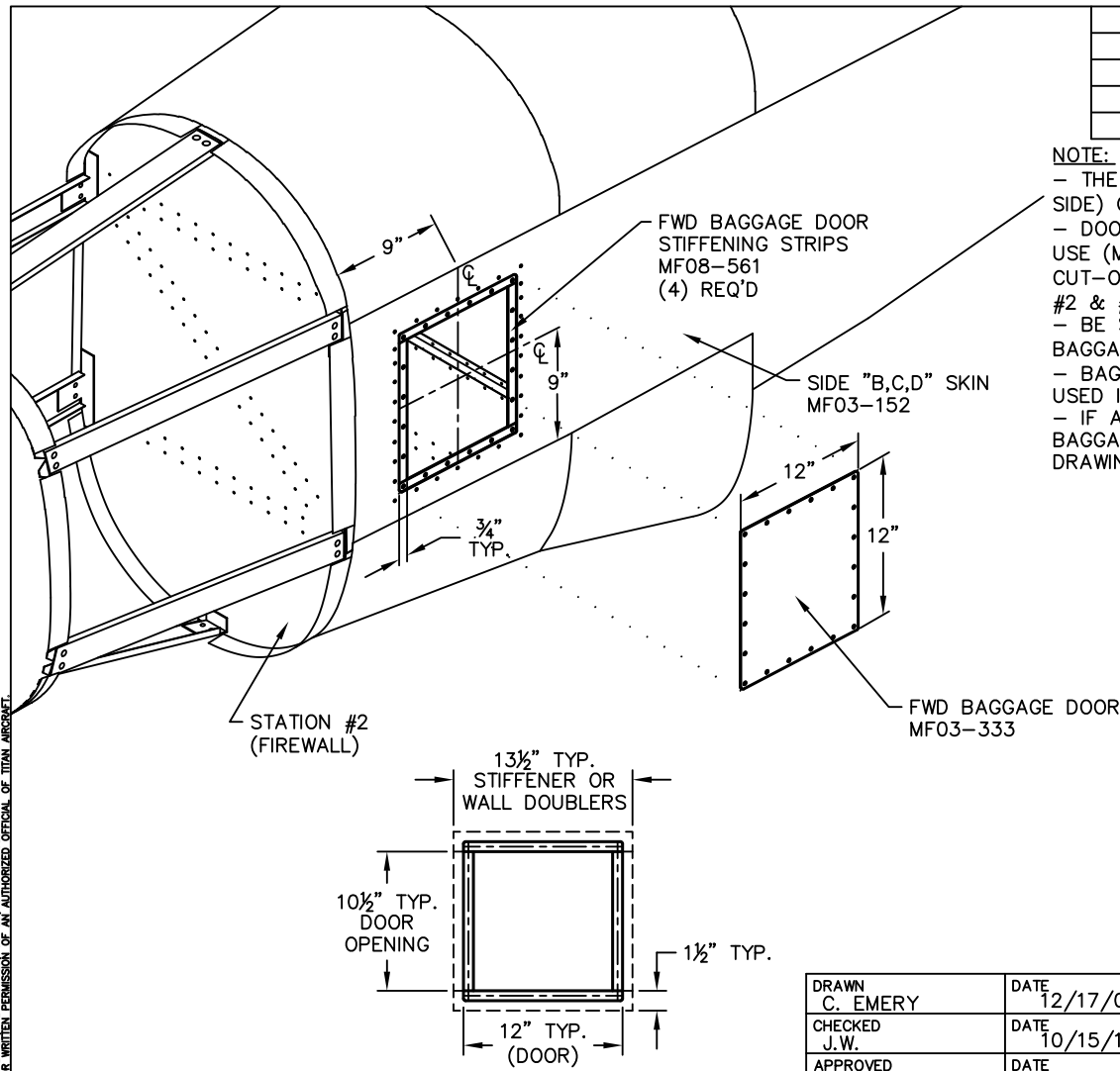


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REVISIONS				
E.C. NO.	REV.	DESCRIPTION	BY	DATE
	A	DRAWING RELEASED	CE	12/03
0076	B	SIMPLIFIED DRAWING	CE	3/04
0783	C	DRAWING RE-DESIGNED	SH	10/08

NOTE:

- THE BAGGAGE DOOR SHOULD BE ON THE LEFT SIDE (PORT SIDE) OF THE AIRCRAFT ONLY!
- DOOR SIZE SHOULD BE NO BIGGER THAN 12" X 12". YOU CAN USE (MF03-333) AS A PATTERN FOR THE FWD BAGGAGE DOOR CUT-OUT ON "B,C,D" SIDE SKIN (MF03-152) BETWEEN STATIONS #2 & #3. (AS SHOWN)
- BE SURE TO ADD A RADIUS TO THE CORNERS OF THE BAGGAGE DOOR & OPENING. (DO NOT LEAVE SHARP CORNERS)
- BAGGAGE DOOR STIFFENING STRIPS (MF08-561) ARE ONLY USED IF BAGGAGE AREA IS NOT GOING TO BE DOUBLE WALLED.
- IF AIRCRAFT IS EQUIPPED WITH A V6 POWER PLANT. THE FWD BAGGAGE AREA WILL NEED TO BE DOUBLER WALLED. REFER TO DRAWING T51-06-INS-1401 FOR INSTRUCTIONS.

****OPTIONAL DOOR ATTACHMENT METHODS****

- RIVETS
- SCREWS AND NUT PLATES
- 1/4" TURN FASTENERS (MH08-116)
- HINGES AND LATCHES

- IF GOING TO INSTALL FWD BAGGAGE DOOR AND NOT USING A V6 POWER PLANT, MATERIALS SHOWN ON THIS DRAWING IS ALL THAT IS NEEDED.

TITAN AIRCRAFT SUPPLY
 1419 STATE ROUTE 45 SOUTH
 AUSTINBURG, OHIO 44010

DETAIL NAME		FWD BAGGAGE DOOR INSTRUCTIONAL	
SCALE	1/8"=1"	PART NO.	
ASSEMBLY NAME		**OPTION**	
PART NO.		DRAWING NO.	F25
DRAWING NO. B T51-03-INS-0971-C			

DRAWN	C. EMERY	DATE	12/17/03
CHECKED	J.W.	DATE	10/15/18
APPROVED		DATE	